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# **IE5/IE4 M2QA低压通用型电机**

## **IE5/IE4 M2QA - Low Voltage General Purpose Motors**





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ABB 低压电机拥有了 ABB 的一流品质和雄厚支持，这些电机的性能得到大量客户和 OEM（原始设备制造商）的认可。

ABB Low voltage motors are with ABB quality and support. These motors have the features appreciated by volume customers and serial OEMs.

# 产品概述

## General information

### 标准

ABB 电机采用全封闭三相鼠笼型设计，其设计符合 IEC 国际标准以及中国 GB 标准，效率达到国标 1 级和 2 级能效等级（GB18613-2020），相当于 IEC 的 IE5 和 IE4 效率水平。

ABB 工厂通过 ISO9001 国际质量认证及 ISO14000 环境标准。

### Standards

ABB motors are of the totally enclosed, three phase squirrel cage type, built to comply with international IEC and China GB standards. The efficiency level reaches GB Grade 1 and Grade 2(GB18613-2020). The efficiency level is equivalent to IEC IE5 and IE4.

ABB production units are certified to ISO 9001 international quality standard as well ISO 14000 environmental standards.



### IEC/EN

电气 Electrical	机械 Mechanical
IEC/EN 60034-1	IEC 60072
IEC/EN 60034-2-1	IEC/EN 60034-5
IEC/EN 60034-30	IEC/EN 60034-6
IEC/EN 60034-8	IEC/EN 60034-7
IEC/EN 60034-12	IEC/EN 60034-8
	IEC 60034-14

### GB

电气 Electrical	机械 Mechanical
GB/T 755	GB/T 4772.1
GB/T 1032	GB/T 4942.1
GB 18613	GB/T 1993
GB 1971	GB/T 997
GB/T 21210	GB 1971
	GB/T 10068

### 产品简介

IE5/IE4 M2QA 是 ABB 针对中高端市场最新研发的一款超高效低压电机产品，效率水平分别达到中国国标 1 级和 2 级效率等级（GB18613-2020），产品采用了 ABB 全球统一设计平台，作为一款外型美观且性能稳定可靠的电机，它拥有非常出色的机械和电气性能，并满足客户定制化设计需求，广泛应用于各种应用领域。

### Brief

IE5/IE4 M2QA is ABB's latest ultra-efficient low-voltage motor product designed for the middle and high-end market. It has achieved the Chinese national standard grade 1 and grade 2 efficiency level (GB18613-2020) and utilizes ABB's global unified design platform. With its stable and reliable performance, excellent mechanical and electrical properties, and ability to meet customized design needs, this motor is widely utilized in various applications.

### 适用行业

M2QA 系列电机覆盖造纸、冶金、矿山、起重、电力、轨交、船舶、橡塑、纺织、印刷包装、食品饮料、化工、水和污水处理、暖通等行业的配套机械设备需求。

### Target industry

M2QA series motors suitable for P&P, Metals, Mining, Hoisting, Power, Railway, Marine, Rubber and Plastic, Textile, Printing and Packaging, Food and Beverage, Chemical, W&WW, HVAC and other industries and supporting machinery and equipment needs.

# 产品概述 - 安装结构形式

## General information - Mounting arrangements

### 底脚安装型电机

#### Foot-mounted motor

代码 I / 代码 II  
Code I / code II

IM B3	IM V5	IM V6	IM B6	IM B7	IM B8
IM 1001	IM 1011	IM 1031	IM 1051	IM 1061	IM 1071

产品代码位置 12  
Product code pos. 12

A = 底脚安装型, 接线盒在顶部  
foot-mounted, term.box top

### 凸缘安装型电机, 大凸缘

#### Flange-mounted motor, large flange

代码 I / 代码 II  
Code I / code II

IM B5	IM V1	IM V3	*) IM 3051	*) IM 3061	*) IM 3071
IM 3001	IM 3011	IM 3031			

产品代码位置 12  
Product code pos. 12

B = 凸缘安装型, 大凸缘  
flange mounted, large flange

### 凸缘安装型电机, 小凸缘

#### Flange-mounted motor, small flange

代码 I / 代码 II  
Code I / code II

IM B14	IM V18	IM V19	*) IM 3651	*) IM 3661	*) IM 3671
IM 3601	IM 3611	IM 3631			

变量代码  
Variant code

047 = B5 派生出 B14  
B14 from B5

### 底脚和凸缘安装型电机, 大凸缘

#### Foot- and flange-mounted motor with feet, large flange

代码 I / 代码 II  
Code I / code II

IM B35	IM V15	IM V35	*) IM 2051	*) IM 2061	*) IM 2071
IM 2001	IM 2011	IM 2031			

变量代码  
Variant code

009 = B3 派生出 B35  
B35 from B3

### 底脚和凸缘安装型电机, 小凸缘

#### Foot- and flange-mounted motor with feet, small flange

代码 I / 代码 II  
Code I / code II

IM B34	IM V17	IM 2131	IM 2151	IM 2161	IM 2171
IM 2101	IM 2111				

变量代码  
Variant code

008 = B3 派生出 B34  
B34 from B3

\*) Not Stated in IEC 60034-7.  
IEC 60034-7 无规定

# 产品概述 - 防护等级: IP 代码 / IK 代码

## General information - Degrees of protection: IP code/IK code

按旋转电机外壳提供的防护等级分类符合

- 对于 IP 代码, 适用 IEC 60034-5
- 对于 IK 代码, 适用 EN 50102

### IP 防护

防止人员接触(或接近)带电部件, 以及机壳内的运转部件。同时避免外界固体异物侵入机器内, 保护机器, 避免进水防止受到有害影响。

### IK 代码

机壳保护电机不受外部机械冲击不利影响的程度分级。

Classification of degrees of protection provided by enclosures of rotating machines refers to:

- Standard IEC 60034-5 for IP code
- Standard EN 50102 for IK code

### IP protection

Protection of persons against getting in contact with (or approaching) live parts and against contact with moving parts inside the enclosure. Also protection of the machine against ingress of solid foreign objects. Protection of machines against the harmful effects due to the ingress of water.

### IK code

Classification of degrees of protection provided by enclosure for motors against external mechanical impacts.

#### IP 代码说明 Explanation of the IP code

特征字母 Ingress protection	对人和机壳内电机部件的保护程度 Degree of protection to persons and to parts of the motors inside the enclosure	机壳防止机器进水, 遭受有害影响的防水程度 Degree of protection provided by the enclosure with respect to harmful effects due to ingress of water
IP	5	5
	1	2

#### 位置1 Position 1

- 2: 防止大于 12mm 的固体进入机壳  
Motors protected against solid objects greater than 12 mm
- 4: 防止大于 1mm 的固体进入机壳  
Motors protected against solid objects greater than 1 mm
- 5: 防尘保护电机  
Dust-protected motors
- 6: 隔尘电机  
Dust-tight motors

#### 位置2 Position 2

- 3: 使电机被溅水后不受损害  
Motors protected against spraying water
- 4: 使电机被淋水后不受损害  
Motors protected against splashing water
- 5: 使电机被喷水后不受损害  
Motors protected against water jets
- 6: 使电机遭大浪后不受损害  
Motors protected against heavy seas

#### IK 代码说明 Explanation of the IK code

国际机械保护 International mechanical protection	特征组 Characteristic group
IK	08

#### 位置1 Position 1

IK代码和冲击能量之间的关系:  
Relation between IK code and impact energy:

IK代码 冲击能量焦耳  
IK code Impact energy/Joule

0:	不按照EN 50102提供保护 Not protected according to EN 50102
01:	0.15
02:	0.2
03:	0.35
04:	0.5
05:	0.7
06:	1
07:	2
08:	5 (ABB 标准) 5 (ABB Standard)
09:	10
10:	20

# 订购信息

## Ordering information

订购时，请按照示例在订单中说明以下最小数据。电机产品代码根据以下示例编写。

示例	
电机型号	M2QA 180MLA 4
极数	4
安装方式 (IM 代码)	IM B3 ( IM1001 )
额定输出	22 kW
产品代码	3GQA 182 410-ADP
附加代码 (如需)	

When placing an order, please state the following minimum data in the order, as in the example. The product code of the motor is composed in accordance with the following example.

Example	
Motor type	M2QA 180MLA 4
Pole number	4
Mounting arrangement ( IM-code )	IM B3 ( IM1001 )
Rated output	22 kW
Product code	3GQA 182 410-ADP
Variant codes if needed	

### 产品代码说明

#### Explanation of the product code

电机型号 Motor type	电机尺寸 Motor size	产品代码 Product code	安装方式代码，电压及频率代码，产品族代码 Mounting arrangement, voltage and frequency code, generation codes	变量代码 Variant codes
<b>M2QA</b>	<b>180MLA</b>	<b>3GQA 182 410- ADP</b>		<b>002, etc</b>
1 2 3 4 5 6 7 8 9 10 11 12 13 14				

#### 位置 1-4

3GQA = 全封闭铸铁机座电机

#### 位置 5-6

##### IEC 机座

07 = 71	11 = 112	20 = 200	31 = 315
08 = 80	13 = 132	22 = 225	35 = 355
09 = 90	16 = 160	25 = 250	
10 = 100	18 = 180	28 = 280	

#### 位置 7

##### 极对数

1=2 极
2=4 极
3=6 极

#### 位置 8 -10

##### 序列号

#### 位置 11

##### -(破折号)

#### 位置 12

##### 安装方式

A = 底脚安装型电机  
B = 凸缘安装型电机带通孔的大凸缘。

#### 位置 13

##### 电压和频率

D 660 VY, 380 V△ 50Hz, 440 V△ 60 Hz  
S 380 VY, 220 V△ 50Hz, 440 VY 60 Hz

#### 位置 14

##### 产品族代码

#### Positions 1 to 4

3GQA = Totally enclosed motor with cast iron frame

#### Positions 5 to 6

##### IEC size

07 = 71	11 = 112	20 = 200	31 = 315
08 = 80	13 = 132	22 = 225	35 = 355
09 = 90	16 = 160	25 = 250	
10 = 100	18 = 180	28 = 280	

#### Positions 7

##### Speed (pole pairs)

1=2 poles
2=4 poles
3=6 poles

#### Positions 8 to 10

##### Serial number

#### Positions 11

##### -(dash)

#### Position 12

##### Mounting arrangement

A = Foot-mounted motor  
B = Flange-mounted motor. Large flange with clearance holes.

#### Position 13

##### Voltage and frequency

D 660 VY, 380 V△ 50Hz, 440 V△ 60 Hz  
S 380 VY, 220 V△ 50Hz, 440 VY 60 Hz

#### Position 14

##### Generation code

# 铭牌

## Rating plates

铭牌以表格形式提供三个电压的转速、电流和功率因数的数值。

### IE5 铭牌示例

IE5 rating plate sample

IEC60034-1						
3~ Motor		GB1 M2QA 180MLA 6		IMB3/IM1001		2024
No.			Ins. cl.	F	IP	55
V	Hz	kW	r/min	A	cos ϕ	Duty
660	Y	50	15	990	18.3	S1
380	D	50	15	990	31.8	S1
440	D	60	15	1191	28.2	S1
IE5-50Hz-94.3%(100%)						
Product code 3GQA183410-ADP						
6310-2Z/C3		6210-2Z/C3	246 kg			

### 说明:

铭牌图片仅供格式参考，最终数据以实际铭牌为准。

The rating plates are in table form giving values for speed current and power factor for three voltages.

### IE4 铭牌示例

IE4 rating plate sample

IE4 IEC60034-1						
3~ Motor		IE4 M2QA 80MA 2		IMB3/IM1001		2024
No.			Ins. cl.	F	IP	55
V	Hz	kW	r/min	A	cos ϕ	Duty
380	Y	50	0.75	2890	1.58	S1
220	D	50	0.75	2891	2.70	S1
440	Y	60	0.75	3508	1.38	S1
IE4-50Hz-83.5%(100%)						
Product code 3GQA081310-ASN						
6204-2Z/C3		6204-2Z/C3	17kg			

### Remark:

The format of the rating plate is for reference only. The final figure will be subject to the actual rating plate.

# 电气特性

## Electrical design

### 额定输出

M2QA 系列电机的额定功率是指电机运行在 S1- 连续工作制的情况下 (IEC 60034-1) , 此时周围环境温度范围为-20°C~ 40°C, 海拔高度不超过1000m。

### 电压、频率

IEC 60034-1 定义了电压和频率的波动对温升的影响。标准将电压和频率的综合变化分为 A 和 B 两个区域。区域 A 是电压偏差  $\pm 5\%$  和频率偏差  $\pm 2\%$  的情况; 区域 B 是电压偏差  $\pm 10\%$  和频率偏差  $+3\%/-5\%$  的情况。

电机均能在 A 和 B 两区域内提供额定转矩, 但温升会高于在额定电压和频率情况下的值。电机只允许在区域 B 中短时间运行。

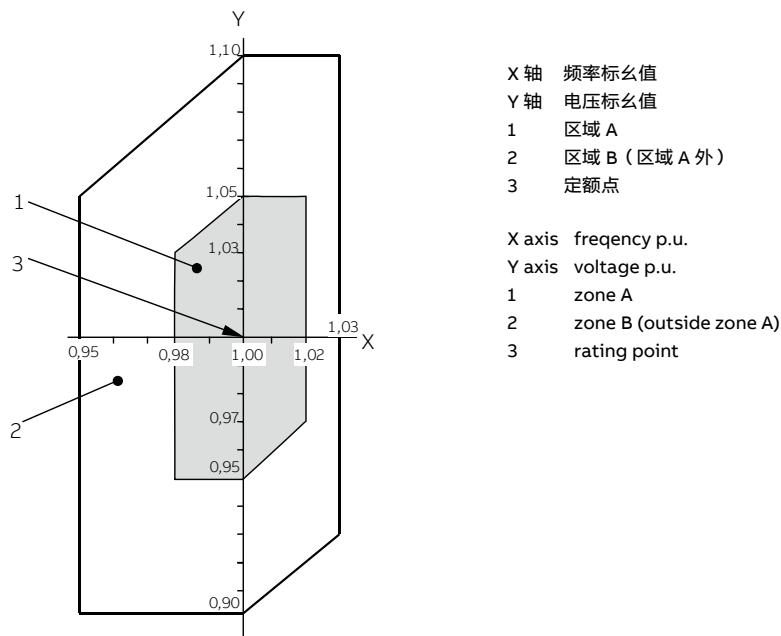
### Rated Output

M2QA motors rated outputs means that the motor runs under continuous duty S1 (IEC 60034-1) operation at ambient temperature from -20°C ~ 40°C and at altitudes of up to 1000 m above sea level.

### Voltage and Frequency

The impact on temperature rise caused by voltage and frequency fluctuation is defined in IEC 60034-1. The standard divides the combinations into two zones, zone A and B. Zone A is the combination of voltage deviation  $\pm 5\%$  and frequency deviation  $\pm 2\%$ . Zone B is the combination of voltage deviation  $\pm 10\%$  and frequency deviation  $+3\%/-5\%$ .

The motors are capable of supplying the rated torque in both zone A and B, but the temperature rise will be higher than at rated voltage and frequency. The motors are to be in operation only for a short period of time in zone B.



# 电气特性

## Electrical design

### 绝缘系统

ABB 采用 F 级绝缘材料，B 级温升，是当今业界通用的要求。

F 级绝缘系统 B 级温升的采用，使 ABB 产品可获得 25°C 的安全裕度。这使电机在短时间内过载使用，或在较高环境温度和海拔，或在高电压和频率容差下使用成为可能。这一设计同样可用于延长绝缘寿命。例如，温度降低 10K，绝缘寿命延长。

### B 级绝缘 (130°C)

- 额定环境温度 40°C
- 最大允许温升 80K
- 热点温升裕度 10K

### F 级绝缘 (155°C)

- 额定环境温度 40°C
- 最大允许温升 105K
- 热点温升裕度 10K

### H 级绝缘 (180°C)

- 额定环境温度 40°C
- 最大允许温升 125K
- 热点温升裕度 10K

### Insulation

ABB uses class F insulation, which with temperature rise B, is the common requirement among industry today. The use of class F insulation with class B temperature rise gives ABB products a 25 °C safety margin. This can be used to increase the loading for limited periods, to operate at higher ambient temperatures or altitudes, or with greater voltage and frequency tolerances. It can also be used to extend insulation life. For instance, a 10 K temperature reduction will extend the insulation life.

### Thermal class 130 (B)

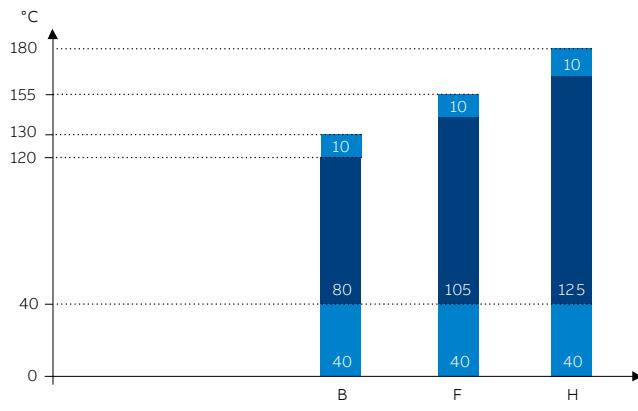
- Nominal ambient temperature 40 °C
- Max permissible temperature rise 80K
- Hot spot temperature margin 10K

### Thermal class 155 (F)

- Nominal ambient temperature 40 °C
- Max permissible temperature rise 105K
- Hot spot temperature margin 10K

### Thermal class 180 (H)

- Nominal ambient temperature 40 °C
- Max permissible temperature rise 125K
- Hot spot temperature margin 10K



各绝缘等级的安全裕度  
Safety margins per thermal class

# 电气特性

## Electrical design

### 运行环境

根据 IEC 60034-1 规定, 容差是指测试值与铭牌(或样本)标称值之间的最大允许偏差。测试结果基于按照 IEC 60034-2-1, IEC 60034-9, IEC 60034-12 所规定的测试。

### 过载倍数

根据 IEC 60034, M2QA 系列电机能够在额定电压和频率下承受 1.5 倍的额定电流达 2 分钟。

### Environmental

In accordance with IEC 60034-1, tolerance is the maximum allowed deviation between the test result and the declared value on the rating plate (or in the catalog). Test results are based on test procedures in accordance with IEC 60034-2-1, IEC 60034-9, and IEC 60034-12.

### Overload times

According to IEC 60034, M2QA motors are designed to withstand overload capacity of 1.5 times rated current for 2 minutes at rated voltage and frequency.

### 电气数据容差

#### Tolerance for electricel data

效率 Efficiency	功率因数 * Power factor	启动电流 Locked rotor current $I_s / I_N$	堵转转矩 Locked rotor torque $T_L / T_N$	最大转矩 Breakdown torque $T_b / T_N$	转动惯量 Moment of inertia	噪声等级 Noise level
PN (kW)	-15 % (1- $\eta$ )	-1/6 (1- $\cos \phi$ )	+20 % of the current	[ -15 % + 25 % ] of the torque	-10 % of the value	± 10 % of the value
转差率 Slip						
PN (kW) < 1	± 30 %					
PN (kW) ≥ 1	± 20 %					

\* 功率因数容差最小绝对值: 0.02, 最大绝对值: 0.07。

\* Power factor minimum absolute value 0.02, maximum absolute value 0.07.

### 环境温度及海拔高度

标准电机设计的最大环境温度为 40°C, 最高海拔为 1000m。如果当电机在较高的环境温度或海拔下运行, 输出功率相应降低。详情请咨询 ABB。

### Ambient temperatures and high altitudes

Normal motors are designed for operation at a maximum ambient temperature of 40°C and at a maximum altitude of 1000 meters above sea level. If a motor is operated at higher ambient temperatures or altitude, it should be derated. Detailed information, please contact your ABB sales office.

### 对于不同高度和(或)不同环境温度的功率换算系数 kHT

#### Factor kHT for different site altitudes and / or coolant temperature

海拔高度 Site altitude above see level	对应海拔高度的环境温度 Site altitude above see level coolant temperature					
	< 30°C	30 ~ 40°C	45°C	50°C	55°C	60°C
1000 m	1.07	1.00	0.96	0.92	0.87	0.82
1500 m	1.04	0.97	0.93	0.89	0.84	0.79
2000 m	1.00	0.94	0.90	0.86	0.82	0.77
2500 m	0.96	0.90	0.86	0.83	0.78	0.74
3000 m	0.92	0.86	0.82	0.79	0.75	0.70
3500 m	0.88	0.82	0.79	0.75	0.71	0.67
4000 m	0.82	0.77	0.74	0.71	0.67	0.63

# 机械设计

## Mechanical design

### 表面处理

ABB 低压电机标准喷漆系统符合 ISO 12944 的腐蚀类别 C3M (相当于中等耐腐蚀性及耐用性)。其它耐腐蚀类别 C4M 和 C5M, 可以使用变量代码 115, 754 进行订购。

ABB 的标准色为蒙赛尔蓝 8B 4.5/3.25。其它颜色, 请用变量代码 114, 646 进行订购。

### 机械振动

ABB 标准电机满足 IEC60034-14 标准中的 A 级振动。如需 B 级振动, 请使用变量代码 417。

### Surface treatment

ABB's standard surface treatment is corrosivity category C3, durability range M (which equal to medium corrosivity and medium durability) based on the ISO 12944 standard. Special surface treatment is available in corrosivity categories C4 and C5, durability class M for both. See variant code 115, 754.

The standard ABB paint color for motors is Munsell blue 8B 4.5/3.25. Other colors are also available, see variant code 114, 646.

### Vibration

ABB motor meets the requirements of class A vibration based on IEC60034-14 standard. For class B vibration ,use variant code 417.

# 机械设计

## Mechanical design

### 机座

包括底脚在内的电机机座是铸铁制成的。整体式铸铁底脚能够实现稳固的安装及降低振动。可提供底脚安装型、凸缘安装型及二者结合的电机。

### 排水孔

如果在非常湿润或潮湿的环境下，特别是在断续负载下操作电机，则应设置排水孔。根据电机安装方法，指定相应的 IM 标号，如 IM 3031。

机座号为 71 到 355 的电机安装了排水孔及闭合塞。孔塞在出厂时打开。安装电机时，确保排水孔朝下。

垂直安装时，上塞必须完全闭合。在灰尘过多的环境中，两个塞都应闭合。

安装方式不同于底脚安装型 IM B3 时，请在订购时使用变量代码 066。

请参阅“排水孔”标题下的变量代码 066。

### Motor frame

The motor frame is made of cast iron, and the standard design includes cast iron feet. Integrated cast iron feet provide rigid mounting, and lower vibration. Motors can be supplied for foot mounting, flange mounting, and combinations of these.

### Drain holes

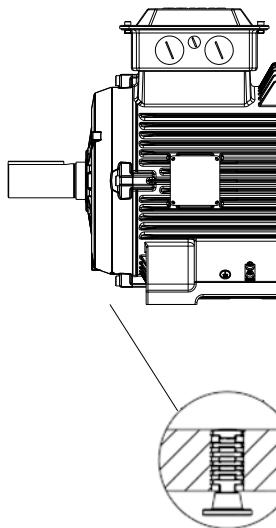
Motors that will be operated in very humid or wet environments, and especially under intermittent duty, should be provided with drain holes. The IM designation, such as IM 3031, determines the intended mounting arrangement for the motor.

Motor sizes 71 - 355 are fitted with drain holes and closable plugs. The plugs are open on delivery. When mounting the motors, ensure that the drain holes face downwards.

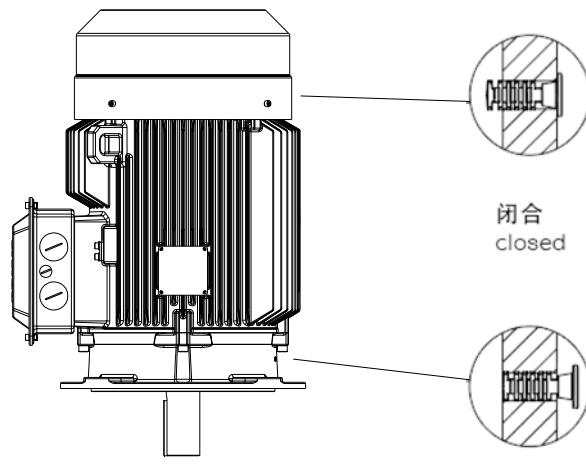
In the case of vertical mounting, the upper plug must be hammered home completely. In very dusty environments, both plugs should be hammered home.

When mounting arrangement differs from foot mounted IM B3, mention variant code 066 when ordering.

See variant codes 066 under the heading “Drain holes”.



打开  
open



机座号 160-355  
标准情况下配备排水孔及闭合塞

As standard, motor sizes 160 - 355 are delivered with drain holes and closable plugs.

# 机械设计

## Mechanical design

### 轴承

电机通常安装以下单列深沟球轴承。

### 标准及可选设计

机座号	极数	标准设计		可选设计 圆柱滚子轴承 (VC037)	
		深沟球轴承			
		D 端	N 端		
71	2-6	6203-2Z/C3	6202-2Z/C3		
80	2-6	6204-2Z/C3	6204-2Z/C3		
90	2-6	6205-2Z/C3	6205-2Z/C3		
100	2-6	6206-2Z/C3	6206-2Z/C3		
112	2-6	6207-2Z/C3	6206-2Z/C3		
132	2-6	6208-2Z/C3	6208-2Z/C3	NU208ECP/C3	
160	2-6	6309-2Z/C3	6209-2Z/C3	NU309ECP/C3	
180	2-6	6310-2Z/C3	6210-2Z/C3	NU310ECP/C3	
200	2-6	6312-2Z/C3	6212-2Z/C3	NU312ECP/C3	
225	2-6	6313-2Z/C3	6213-2Z/C3	NU313ECP/C3	
250	2-6	6315-2Z/C3	6215-2Z/C3	NU315ECP/C3	
280	2-6	6316/C3	6316/C3	NU316ECP/C3	
315	2	6316/C3	6316/C3	NU316ECP/C3	
	4-6	6319/C3	6319/C3	NU319ECP/C3	
355	2	6319/C3	6319/C3	NU319ECP/C3	
	4-6	6322/C3	6319/C3	NU322ECP/C3	

### 说明：

电机铭牌上显示轴承型号及描述方式仅供客户更换、维修轴承作参考，不代表轴承品牌，具体的轴承品牌以公司实际使用的为准。

### 轴向锁定轴承

所有电机在 D 端标配轴向锁定轴承。

### Bearings

General performance motors are normally fitted with single-row deep-groove ball bearings, as shown in the table below.

### Standard and alternative designs

Motor size	Number of poles	Standard design		Alternative design Roller bearings (VC037)	
		Deep groove ball bearings			
		D-end	N-end		
71	2-6	6203-2Z/C3	6202-2Z/C3		
80	2-6	6204-2Z/C3	6204-2Z/C3		
90	2-6	6205-2Z/C3	6205-2Z/C3		
100	2-6	6206-2Z/C3	6206-2Z/C3		
112	2-6	6207-2Z/C3	6206-2Z/C3		
132	2-6	6208-2Z/C3	6208-2Z/C3	NU208ECP/C3	
160	2-6	6309-2Z/C3	6209-2Z/C3	NU309ECP/C3	
180	2-6	6310-2Z/C3	6210-2Z/C3	NU310ECP/C3	
200	2-6	6312-2Z/C3	6212-2Z/C3	NU312ECP/C3	
225	2-6	6313-2Z/C3	6213-2Z/C3	NU313ECP/C3	
250	2-6	6315-2Z/C3	6215-2Z/C3	NU315ECP/C3	
280	2-6	6316/C3	6316/C3	NU316ECP/C3	
315	2	6316/C3	6316/C3	NU316ECP/C3	
	4-6	6319/C3	6319/C3	NU319ECP/C3	
355	2	6319/C3	6319/C3	NU319ECP/C3	
	4-6	6322/C3	6319/C3	NU322ECP/C3	

### Remark:

The bearing type and description on rating plate do not represent the bearing brand, instead it is a technical consideration that can help the owner to make replacement and set up a maintenance program. The brand is subject to the bearing installed.

### Axially-locked bearings

All motors are equipped as standard with an axially locked bearing. General at D-end.

# 机械设计

## Mechanical design

### 轴密封件

尺寸和类型符合下表:

### Bearing seals

This table presents the standard sizes and types of bearing seals per motor size.

机座号 Motor size	极数 Number of Poles	标准设计 Standard design		可选设计 Optional design	
		轴向密封件 Axial seal		D 端 D-end	N 端 N-end
		D 端 D-end	N 端 N-end		
71	2-6	V-16A	V-14A	17 x 32 x 4	17 x 35 x 7
80	2-6	V-20A	V-20A	20 x 35 x 4	20 x 40 x 7
90	2-6	V-25A	V-25A	25 x 40 x 4	25 x 42 x 7
100	2-6	V-30A	V-30A	30 x 47 x 4.5	30 x 52 x 7
112	2-6	V-35A	V-30A	35 x 52 x 4.5	35 x 55 x 7
132	2-6	V-40A	V-40A	40 x 57 x 4.5	40 x 62 x 7
160	2-6	V-45A	V-45A	45 x 62 x 4.5	45 x 72 x 8
180	2-6	V-50A	V-50A	50 x 70 x 5.5	50 x 80 x 8
200	2-6	V-60A	V-60A	60 x 80 x 5.5	60 x 85 x 8
225	2-6	V-65A	V-65A	65 x 85 x 5.5	65 x 90 x 10
250	2-6	V-75A	V-75A	75 x 95 x 5.5	75 x 100 x 10
280	2	VS80	VS80	80 x 100 x 5.5	80 x 110 x 10
	4-6	VS80	VS80	80 x 100 x 5.5	80 x 110 x 10
315	2	VS80	VS80	80 x 100 x 5.5	95 x 120 x 12
	4-6	VS95	VS95	95 x 115 x 5.5	95 x 120 x 12
355	2	VS95	VS95	95 x 115 x 5.5	95 x 120 x 12
	4-6	VS110	VS95	110 x 130 x 5.5	110 x 140 x 12

# 机械设计

## Mechanical design

### 轴承寿命

根据 ISO 281, 轴承的正常寿命  $L_{10h}$  定义为在特定条件下 90% 的相同轴承在一系列测试中所达到或超过的运行小时数。50% 的轴承至少达到这一数字的五倍。

### 润滑

装有封闭式轴承的电机

机座号为 71-250 的电机采用封闭式轴承。封闭式轴承中装有优质的润滑脂。铭牌上印有轴承型号。

以下数值可作为轴承使用寿命指导值，具体寿命取决于应用和负载情况：2-8 极电机约为 40,000 小时。

### 皮带轮直径

所需轴承寿命确定后，最小允许皮带轮直径可使用  $F_R$  计算，如下所示：

$$D = \frac{1.9 \cdot 10^7 \cdot K \cdot P}{n \cdot F_R}$$

#### 其中：

D：带轮直径，单位 (mm)

P：功率要求, kW

n：电机转速, r/min

K：皮带张力因数，取决于皮带类型和负载类型。  
V 形皮带通用值为 2.5。

$F_R$ ：允许径向力

### Bearing life

The nominal life  $L_{10h}$  of a bearing is defined according to ISO 281 as the number of operating hours achieved or exceeded by 90% of identical bearings in a large test series under specified conditions. 50% of bearings achieve at least five times this lifetime.

### Lubrication

Motors with bearings greased for life

Motors in frame sizes 71-250 are equipped with bearings greased for life. Bearings are lubricated with high-quality grease. Bearing types are stated on the rating plate.

The following values can be used as a guide for bearing lifetime, depending on application and load conditions: 2-8 pole motors about 40,000h.

### Pulley diameter

When the desired bearing life has been determined, the minimum permissible pulley diameter can be calculated with  $F_R$  as follows:

$$D = \frac{1.9 \cdot 10^7 \cdot K \cdot P}{n \cdot F_R}$$

#### Where:

D：Pulley diameter, mm

P：Power requirement, kW

n：Motor speed, r/min

K：Belt tension factor, dependent on belt type and type of duty  
A common value of V-belts is 2.5

$F_R$ ：Permissible radial force

# 机械设计

## Mechanical design

### 轴上允许负载

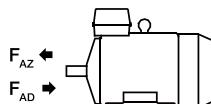
#### 允许轴向力

表中提供了环境温度为 25°C 时, 50Hz 的正常条件下, 径向力为零时的轴伸允许轴向力 (N)。分别对轴承寿命满足 20000 和 40000 小时进行计算。

在 60 Hz 时, 数值将相应减少 10%。

需提供同时存在径向力和轴向力的允许负载值, 请联系 ABB。

给定轴向力  $F_{AD}$ , 假设 D 端轴承由锁环锁定。



安装方式 IM B3

机座号 Motor size	极数 No. of poles	轴伸长度 Length of shaft extension E (mm)	深沟球轴承 Basic design with deep groove ball bearings			
			20,000 小时 20,000 h		40,000 小时 40,000 h	
			$F_{AD}$ (N)	$F_{AZ}$ (N)	$F_{AD}$ (N)	$F_{AZ}$ (N)
71	2	30	615	335	495	215
	4	30	780	500	610	330
	6	30	895	615	710	430
80	2	40	785	385	640	240
	4	40	990	590	780	380
	6	40	1130	730	885	485
90	2	50	920	360	765	205
	4	50	1145	585	915	355
	6	50	1300	740	1050	490
100	2	60	1205	545	985	325
	4	60	1480	820	1190	530
	6	60	1720	1060	1355	695
112	2	60	1565	905	1260	600
	4	60	1995	1335	1550	890
	6	60	2000	1340	1555	895
132	2	80	1735	855	1415	535
	4	80	2130	1250	1705	825
	6	80	2480	1600	1930	1050
160	2	110	2740	1960	2150	1370
	4	110	3515	2735	2730	1950
	6	110	4145	3365	3140	2360
180	2	110	3135	2335	2445	1645
	4	110	4005	3205	3095	2295
	6	110	4775	3975	3605	2805

### Permissible loading on the shaft

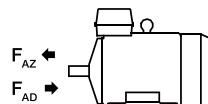
#### Permissible axial forces

The following table gives the permissible axial forces on shaft in Newton, assuming zero radial force, ambient temperature of 25°C, and normal conditions at 50Hz. The values are given for calculated bearing life of 20000 and 40000 hours per motor size.

At 60 Hz, the values must be reduced by 10 percent.

Permissible loads of simultaneous radial and axial forces can be supplied on request.

For axial force  $F_{AD}$ , it is assumed that the D-bearing is locked with a locking ring.



Mounting arrangement IM B3

机座号 Motor size	极数 No. of poles	轴伸长度 Length of shaft extension E (mm)	深沟球轴承 Basic design with deep groove ball bearings			
			20,000 小时 20,000 h		40,000 小时 40,000 h	
			$F_{AD}$ (N)	$F_{AZ}$ (N)	$F_{AD}$ (N)	$F_{AZ}$ (N)
200	2	110	4005	3105	3105	2205
	4	110	5140	4240	3960	3060
	6	110	6140	5240	4610	3710
225	2	110	4365	3615	3350	2600
	4	140	5630	4880	4290	3540
	6	140	6785	6035	5045	4295
250	2	140	5355	4195	4125	2965
	4	140	7010	5850	5385	4225
	6	140	8095	6935	6170	5010
280	2	140	6125	4125	4805	2805
	4	140	7755	5755	6025	4025
	6	140	8930	6930	6890	4890
315SM	2	140	6080	4080	4765	2765
	4	170	9710	6310	7655	4255
	6	170	11100	7700	8690	5290
315ML	2	140	6005	4005	4690	2690
	4	170	9470	6070	7430	4030
	6	170	10790	7390	8395	4995
355SM	2	140	7540	4140	5990	2590
	4	210	11720	8320	9095	5695
	6	210	13370	9970	10305	6905
355ML	2	140	7485	4085	5935	2535
	4	210	11595	8195	8975	5575
	6	210	13165	9765	10105	6705

### 允许径向力

表中提供了环境温度为 25°C 时, 50Hz 的正常条件下, 轴向力为零时的轴伸允许径向力 (N)。分别对轴承寿命满足 20,000 小时和 40,000 小时进行计算。

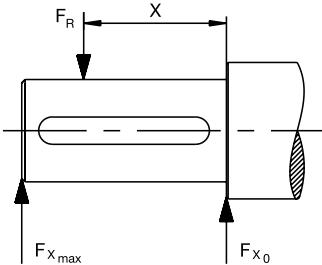
电机为底座安装型 IM B3, 并且含横向力。在某些情况下, 轴的强度影响允许负载力。在 60Hz 时, 数值将相应减少 10%。对于双速电机, 数值应以较高的速度为准。

需提供同时存在径向力和轴向力的允许负载值, 请联系 ABB。

如果径向力作用于点  $X_0$  和  $X_{max}$  之间, 则允许负载力  $F_R$  可以通过以下公式计算:

$$F_R = F_{X_0} - \frac{X}{E} (F_{X_0} - F_{X_{max}})$$

E : 基本型号中的轴伸长度



### Permissible radial forces

The following table gives the permissible radial forces on shaft in Newton, assuming zero axial force, ambient temperature of 25°C, and normal conditions at 50Hz. The values are given for calculated bearing life of 20,000 and 40,000 hours per motor size.

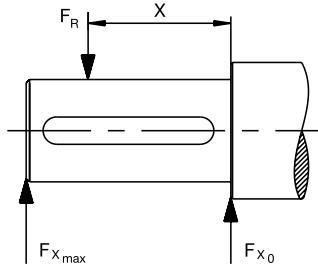
These calculated values further assume mounting position IM B3 (foot-mounted), with force directed sideways. In some cases, the strength of the shaft affects permissible forces.

Permissible loads of simultaneous radial and axial forces can be supplied on request.

If the radial force is applied between points  $X_0$  and  $X_{max}$ , the permissible force  $F_R$  can be calculated with the following formula:

$$F_R = F_{X_0} - \frac{X}{E} (F_{X_0} - F_{X_{max}})$$

E : Length of the shaft extension in the standard version



机座号 Motor size	极数 No. of poles	轴伸长度 Length of shaft extension E (mm)	深沟球轴承 Basic design with deep groove ball bearings			
			20,000 小时 20,000 h		40,000 小时 40,000 h	
			$F_{X_0}$ (N)	$F_{X_{max}}$ (N)	$F_{X_0}$ (N)	$F_{X_{max}}$ (N)
71	2	30	565	480	445	380
	4	30	710	605	560	480
	6	30	815	695	645	550
80	2	40	725	610	575	480
	4	40	925	790	730	625
	6	40	1060	905	840	715
90	2	50	775	630	495	400
	4	50	995	840	785	660
	6	50	1125	915	890	725
100	2	60	1115	940	845	710
	4	60	1390	1140	1095	900
	6	60	1585	1305	1245	1025
112	2	60	1545	1310	1215	1030
	4	60	1940	1645	1530	1295
	6	60	1925	1595	1515	1260
132	2	80	1635	1295	1290	1020
	4	80	2040	1615	1600	1270
	6	80	2345	1855	1840	1460
160	2	110	2990	2460	2335	1925
	4	110	3800	3125	2975	2450
	6	110	4345	3600	3395	2825
180	2	110	3515	2965	2740	2310
	4	110	4390	3705	3420	2880
	6	110	5100	4300	3985	3360

机座号 Motor size	极数 No. of poles	轴伸长度 Length of shaft extension E (mm)	深沟球轴承 Basic design with deep groove ball bearings			
			20,000 小时 20,000 h		40,000 小时 40,000 h	
			$F_{X_0}$ (N)	$F_{X_{max}}$ (N)	$F_{X_0}$ (N)	$F_{X_{max}}$ (N)
200	2	110	4565	3885	3550	3025
	4	110	5725	4875	4450	3790
	6	110	6620	5635	5160	4395
225	2	110	5135	4455	3978	3450
	4	140	6420	5375	4960	4150
	6	140	7490	6270	5815	4870
250	2	140	6105	5135	4700	3950
	4	140	7960	6695	6185	5200
	6	140	8950	7525	6915	5815
280	2	140	6565	5605	5060	4320
	4	140	8230	7025	6330	5405
	6	140	9350	7980	7180	6130
315SM	2	140	6415	5465	4925	4195
	4	170	9725	8025	7485	6175
	6	170	11060	9125	8495	7010
315ML	2	140	6305	5470	4795	4160
	4	170	9415	8130	7115	6140
	6	170	10640	9125	8010	6915
355SM	2	140	7235	6340	5450	4775
	4	210	12150	10025	9225	7615
	6	210	13620	11240	10275	8480
355ML	2	140	7175	6370	5370	4765
	4	210	11975	10065	9020	7585
	6	210	13280	11165	9900	8320

# 机械设计

## Mechanical design

### 标准接线盒交付

标准接线盒的防护等级为 IP55。标准情况下，接线盒安装在电机 D 端顶部。此外，还可以将接线盒安装在左侧或右侧，请参考订购信息。机座号 71-132 的电机，采用一体式接线盒。机座号 160-355 的电机，采用分体式接线盒。

机座号为 160-355 的电机接线盒可  $4 \times 90^\circ$  转动。因此电机的两侧都可以接入电缆。

如果未另行规定，则采用标准交付。

注意：对于 500V 及 / 或侧面安装的电机，请联系 ABB！

### Standard terminal box

The degree of protection for the standard terminal box is IP 55. By default, terminal boxes are mounted on top of the motor at D-end. In motor sizes 71-132, the terminal box is integrated with motor frame. In motor sizes 160-355, the terminal box is separate from motor frame.

The terminal boxes of motor sizes 160-355 can be turned  $4 \times 90^\circ$ , to allow cable entry from either side of motor.

Standard delivery if no other information is provided.

Note: For other network voltages and/or side-mounted motors, contact your ABB sales office.

机座号 Motor size	极数 Pole number	螺纹孔 Threaded holes	电缆外径 mm Cable outer diameter mm	单芯横截面 平方毫米/相 Single core cross-section mm <sup>2</sup> /phase	端子螺栓尺寸 6x terminal bolt size 6x
71	2-6	2xM16x1.5	2xØ5-9	2.5	M4
80-90	2-6	2xM25x1.5	2xØ11-16	4	M4
100-132	2-6	2xM32x1.5	2xØ14-21	10	M5
160-180	2-6	2xM40x1.5, M16x1.5	2xØ19-27, Ø5-9	35	M6
200-250	2-6	2xM63x1.5, M16x1.5	2xØ37-44, Ø5-9	70	M10
280	2-6	2xM63x1.5, 2xM20x1.5	2xØ37-44, 2xØ8-14	2x150	M10
315	2-6	2xM63x1.5, 2xM20x1.5	2xØ37-44, 2xØ8-14	2x240	M12
355	2-6	2xM75x1.5, 2xM20x1.5	2xØ48-60, 2xØ8-14	4x240	M12

电机接地 Earthing	机座接地 Earthing on frame	主接线盒接地 Earthing in main terminal box
71-132	M5	M5
160-250	M6	M6
280-355	M10	M10

# 变频器驱动

## Variable speed drives

鼠笼式感应电机具有很好的可用性、可靠性与效率。通过变频器—一种变速驱动器（VSD），该电机的性能将更优异。电机不是一直处于全速运转状态，相反，变速驱动器能够根据实际需要调节速度。这样，就能够准确地控制工艺过程，在某些情况下，甚至可以达到比标称速度更快的运转速度，从而提高产能。

与传统的全压启动（DOL）不同，变速驱动器（VSD）能够平滑地进行启动。这样就大大地减少了电机及驱动应用中的压力。平滑启动还意味着供电网络不受高启动电流的影响。在电网设计时，应将该因素纳入考虑。

由于在速度和工艺用电方面的优化，ABB低压通用型电机以及变频器的使用，尤其是ABB变频器的使用，通常能够在很大程度上实现节能。节能不仅能够产生环境效益，还能够带来经济效益。ABB低压通用型电机适用于DOL运行，也适用于变速运行。选择面广，电机能够适应严苛的应用要求。

在为变速驱动器选择低压通用型电机时，应考虑以下方面：

### 1. 确定规格

变频器所馈送的电压（或电流）并非完全是正弦的。这可能会增加电机的损耗、振动以及噪音等级。此外，这些损耗分布的变化可能影响电机的温升。因此，在任何情况下，需要根据特定的变频器说明书正确选择电机规格。

使用 ABB 变频器时，请使用 ABB 的 DriveSize 程序来确定电机规格。该工具利用的是基本综合性组合型式试验的规格确定规则。

当手动确定规格时，请注意，此目录中以及相关手册中给出的负载率（负载能力）曲线仅供参考。可根据要求提供针对各个电机和变频器的精确数值。除确定热容量外，必须保持一个转矩裕度，以保持稳定。电机的最大转矩在整个工作周期内应至少高于负载转矩 30%。

尤其是在使用较长的供电电缆时，还必须考虑供电电缆的压降。

Squirrel cage induction motors offer excellent availability, reliability and efficiency. With a variable speed drive (VSD) – a frequency converter – the motor performance can be further improved. Instead of running the motor continuously at full speed, the VSD enables speed adjustment according to actual need. The VSD makes it possible to control the process accurately and in some cases even to improve the capacity of the process by operating at higher than nominal speeds.

In contrast with conventional applications operating with a direct-on-line (DOL) supply, a VSD makes smooth starting possible. This significantly reduces the stress on the motor and driven application. Smooth starting also means that the supply network will not be affected by high starting current transients, a fact that can be taken into account in the design of the network.

The use of ABB industrial drives together with General purpose motors usually provides substantial energy savings as the speed and therefore the power required by the process can be optimized. General purpose motors are designed for both DOL and variable speed operation. A wide range of options is available, so motors can be adapted to the demanding applications.

When selecting general purpose motors for VSDs, the following points must be taken into consideration.

### 1. Dimensioning

The voltage (or current) fed by the VSD is not purely sinusoidal. This may increase motor losses, vibration, and noise level. Further, a change in the distribution of losses may affect the motor's temperature rise. In each case, the motor must be correctly sized according to the instructions supplied for the frequency converter.

ABB's DriveSize program utilizes dimensioning rules that are based on comprehensive motor and drive type tests. Please use DriveSize for selecting the correct motor and drive combination for a desired load profile.

In case of manual dimensioning, note that the loadability (or load capacity) curves provided in this catalog and in the respective manuals are indicative only. Values for a specific motor and drive are available on request. In addition to thermal dimensioning, an adequate torque margin must be maintained for stability. The maximum torque of the motor must be at least 30 % higher than the load torque over the whole duty range.

Voltage drop in the supply cable must also be taken into consideration, especially in cases where long supply cables are needed.

# 变频器驱动

## Variable speed drives

### 2. 工作转速、振动及轴密封

低压通用型电机设计可以在宽转速范围下工作，在大多数情况下，也可以显著高于额定转速（即铭牌上印制的转速）的较高转速运行。可以通过铭牌或 DriveSize 工具获知最大转速。除电机转速范围外，请确保不超出整个应用的最大或临界转速。

下表 1 给出了低压通用型电机的最大规定转速值。

表 1 低压通用型电机的最大规定转速值

机座号	2 极电机		4 极电机		6 极电机	
	标准风扇	金属风扇	标准风扇	金属风扇	标准风扇	金属风扇
71-112	6000	6000	6000	6000	6000	6000
132-200	4500	4500	4500	4500	4500	4500
225-250	4200	4200	4200	4200	4200	4200
280	3600	3800	2500	2800	2500	2800
315 SM	3600	3600	2000	2800	2000	2800
315 ML	3600	3600	2000	2400	2000	2400
355	3600	3600	1800	2400	1800	2400

### 3. 通风

电机低速运行时，风扇的冷却能力下降，进而降低电机的负载能力。可以另外使用一个独立的恒速风扇( 变量代码 183 )来提升冷却能力。

高速运行时，应考虑使用金属风扇（变量代码068），而不是塑料风扇。

### 4. 润滑

在变速应用场合中，轴承温度的变化是由于速度和电机负载变化的结果。这时，在正常工作条件下，通过测量轴承温度，可以得到精确的润滑间隔时间。如果测量温度高于 +80°C，则需要缩短在润滑铭牌或电机手册中规定的润滑间隔时间，或使用适用于高温工况的润滑脂。请参见 ABB 低压电机手册。

在非常低的速度和温度（低于 20°C）下连续工作时，标准润滑脂的润滑能力可能不足，而需要使用含添加剂的特定润滑脂。更多详情，请联系 ABB。

### 2. Operating speed, vibrations and shaft seals

General purpose motors are designed to work over a wide speed range and also at significantly higher than nominal speeds. The maximum speeds can be found on motor rating plates or in DriveSize. In addition to motor speed, make sure that the maximum or critical speed of the entire application is not exceeded.

Guideline maximum speed values for general purpose motors are shown in Table 1.

Table 1. Guideline maximum speed values for general purpose cast iron motors.

Motor Size	2-pole motors		4-pole motors		6-pole motors	
	standard fan	metal fan	standard fan	metal fan	standard fan	metal fan
71-112	6000	6000	6000	6000	6000	6000
132-200	4500	4500	4500	4500	4500	4500
225-250	4200	4200	4200	4200	4200	4200
280	3600	3800	2500	2800	2500	2800
315 SM	3600	3600	2000	2800	2000	2800
315 ML	3600	3600	2000	2400	2000	2400
355	3600	3600	1800	2400	1800	2400

### 3. Ventilation

When the motor is operated at low speeds, the cooling capacity of the fan decreases, which again reduces the motor's load capacity. A separate constant speed fan (variant codes 183) can be used to increase cooling capacity.

At high speeds, the use of metal fans (variant code 068) instead of plastic ones should be considered.

### 4. Lubrication

In variable speed applications, bearing temperature varies as a function of speed and motor load. In such cases, the accurate relubrication intervals can be obtained by measuring the bearing temperature under normal operating conditions. If the measured temperature is higher than +80°C , the relubrication intervals specified on the lubrication plate or in the maintenance manual must be shortened, or lubricants suitable for high operating temperatures must be used. See ABB Low voltage motor manual.

In case of continuous operation at very low speeds and at very low temperatures (below -20°C ), the lubrication properties of standard greases may not be sufficient, and special greases with additives are needed.

# 变频器驱动

## Variable speed drives

如果电机配备密封轴承，即一次性润滑轴承，则务必注意，当工作温度与设计温度不同时，轴承的工作寿命也会与设计值不同。有关轴承工作寿命的详细信息，请参见本目录及相关手册中与产品相关的章节。

我们不建议使用所谓的导电润滑脂来消除轴承电流，因为此类产品的润滑性能不良，因此导电性很弱。

### 5. 绕组绝缘

为确保电机的可靠性，当为电机选择正确的绝缘系统和为变频器选择正确的输出滤波器时，必须考虑变频器的非正弦输出电压的影响。

当使用具有非受控直流电压的变频器时，应根据表 2 选择绝缘和滤波器。

表 2 变频器（其具有非受控直流电压）电机的绕组绝缘及变频器输出滤波器选择

所要求的绕组绝缘和滤波器	
500V < U <sub>N</sub> ≤ 600V	ABB 变频绝缘 +dU/dt 滤波器或 ABB 变频加强绝缘（变量代码 405）
600V < U <sub>N</sub> ≤ 690V	ABB 变频加强绝缘（变量代码 405） 及变频器输出端的 dU/dt 滤波器

dU/dt 滤波器的详细信息，请参见相关的 ABB 驱动目录。

如果表 2 中的内容不适用，以及对于其它类型的变频器，则应根据电机端子电压进行选择。

电机端子处允许的相对地电压峰值为：

- ABB 变频绝缘 1300V
- ABB 变频加强绝缘（变量代码 405）1800V

受脉冲上升时间的影响，电机端子处允许的最大相对地电压峰值见图 1。最高的曲线（即“ABB 变频加强绝缘”）适用于变频器电源采用特殊绕组绝缘的电机，变量代码为 405。“ABB 变频绝缘”适用于具有标准设计的电机。

Operating temperatures also affect bearing life. When motors are equipped with sealed bearings, that is, bearings greased for life, it must be noted that if the operating temperature differs from the design temperature, the bearing life will also be different. More information on bearing lifetimes can be found in section Mechanical design of this catalog and in the relevant manuals.

The use of so-called conductive greases for elimination of bearing currents is not recommended because of their poor lubrication characteristics and low conductivity.

### 5. Winding insulation

To ensure that motors operate reliably, the effects of non-sinusoidal output voltages from the converter must be taken into consideration when selecting the correct insulation system for the motor and output filters for the converter.

Insulation and filters must be selected according to Table 2.

Table 2. Selection of motor winding insulation and converter output filters

Winding insulation and filters required	
500V < U <sub>N</sub> ≤ 600V	VSD insulation + dU/dt filters OR VSD reinforced insulation (variant code 405)
600V < U <sub>N</sub> ≤ 690V	VSD reinforced insulation (variant code 405) AND dU/dt filters at converter output

For more information on dU/dt filters, see the relevant ABB Drives catalogs.

For other converters and cases where the guidelines shown in Table 2 cannot be applied, selection must be based on the voltages present at motor terminals.

The allowed phase-to-ground voltage peaks at motor terminals:

- 1300 V peak: VSD insulation
- 1800 V peak: VSD reinforced insulation, variant code 405

The maximum allowed phase-to-phase voltage peaks at the motor terminals as a function of pulse rise time are shown in Figure 1. The higher curve, VSD reinforced insulation, applies to motors with special winding insulation for frequency converter supply, variant code 405. VSD insulation applies to motors with standard design.

# 变频器驱动

## Variable speed drives

图 1 受脉冲上升时间的影响，电机端子处允许的最大相对地电压峰值

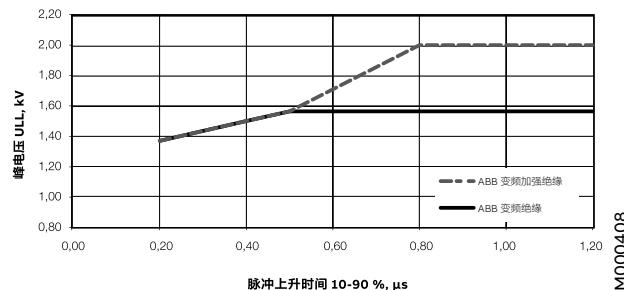
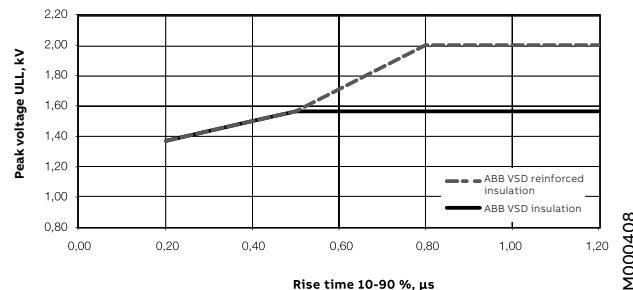


Figure 1. Maximum allowed phase-to-phase voltage peaks at motor terminals, as a function pulse rise time.



### 6. 轴承电流

必须在所有电机中消除轴承电压和电流，确保整项工作的可靠开展。如果使用具有非受控直流电压的 ABB ACS800 or ACS550 驱动器，则必须按照下表 3 所示，使用绝缘轴承（变量代码 701）和 / 或在变频器输出上加上适当规格的滤波器。有关其它代替产品和变频器类型，请联系 ABB。订购时，请明确注明将使用的代替产品。

有关轴承电流和电压的详细资料，请参见“AC 驱动系统中的轴承电流”工厂文件或联系 ABB。

表 3 与变频器（其具有非受控直流电压）配合使用的电机中的轴承电流防护。

标称功率 ( $P_N$ ) 及 / 或机座号 (IEC)	防护措施
$P_N < 100 \text{ kW}$	无需采取措施
$P_N \geq 100 \text{ kW}$ 或 IEC 315 ≤ 机座号 ≤ IEC 355	非驱动端绝缘轴承
$P_N \geq 350 \text{ kW}$	非驱动端绝缘轴承，并在变频器中设置共模滤波器

### 共模滤波器

共模滤波器减少了共模电流，从而减少了出现轴承电流的风险。共模滤波器不会严重影响电机接线端子的相电压或电源电压。更多详情，请参见 ABB 驱动器目录。

### 6. Bearing currents

Bearing voltages and currents must be avoided in all motors to ensure reliable operation of the entire application. With ACS800 or ACS550 drives and uncontrolled DC voltage, insulated bearings (variant code 701) and/or properly dimensioned filters at the converter must be used, as indicated in Table 3.

For information on other converter types, contact ABB Sales. When ordering, clearly state which alternative will be used.

Table 3. Precautionary measures to avoid bearing currents in variable speed drives.

Nominal Output ( $P_N$ ) AND / OR Motor size (IEC)	Precautionary measures
$P_N < 100 \text{ kW}$	No action needed
$P_N \geq 100 \text{ kW}$ OR IEC 315 ≤ Frame size ≤ IEC 355	Insulated non-drive end bearing
$P_N \geq 350 \text{ kW}$	Insulated non-drive end bearing AND Common mode filter at the converter

### Common mode filters

Common mode filters reduce common mode currents and so decrease the risk of bearing currents. Common mode filters do not significantly affect the phase of main voltages on motor terminals. For more information, see ABB drives catalogs.

# 变频器驱动

## Variable speed drives

### 绝缘轴承

ABB 使用带绝缘内圈或外圈的轴承。所谓混合轴承，也就是带非导电性陶瓷滚动元件的轴承，也可用于特定用途。

### 7. 电缆敷设、接地及 EMC

变频器对驱动系统的电缆铺设和接地提出了更高的要求。应使用屏蔽对称电缆和提供 360°接头的电缆接头（也称为 EMC 接头，变量代码 704）来连接电机。对于输出功率不高于 30kW 的电机，可使用非对称电缆，但使始终建议使用屏蔽电缆，尤其在驱动应用中存在敏感部件时。

对于机座号为 IEC 280 及以上的电机，除非在一个公共的金属底座上安装电机和驱动机器，否则需要在电机机座和机器之间另外进行电位均衡处理。当使用一个金属底座来实现电位均衡时，应检查此连接的高频导电性。有关变速驱动器的接地和电缆敷设的更多信息，请参见手册“驱动系统的接地和电缆敷设”（编号：3AFY 61201998 R0125 REV B）。

为满足 EMC 的要求，除安装正确的电缆接头外，还必须使用专用的 EMC 电缆（另外具有专用接地件）。请参见变频器手册。

### 8. 变频器的电机负载能力

图 2、图 3 所示的负载能力曲线具有指导意义。欲知精确数值，请联系 ABB。这些负载能力曲线还可以用于其它变频器的初步规格确定，但必须注意的是，不同变频器的谐波分量和控制算法互不相同，因此电机的温升也会不同。

### Insulated bearings

ABB uses bearings with insulated inner or outer races. Hybrid bearings, that is, bearings with non-conductive ceramic rolling elements, can also be used in special applications.

### 7. Cabling, grounding, and EMC

The use of a variable speed drive sets higher demands on the cabling and grounding of the drive system. The motor must be cabled using shielded symmetrical cables and cable glands providing 360° bonding (EMC glands, variant code 704). For motors up to 30 kW, asymmetrical cables can be used, but shielded cables are always recommended, especially if there are sensitive components in the driven application.

For motor sizes IEC 280 and above, additional potential equalization is needed between the motor frame and the machinery, unless the motor and the driven machine are installed on a common steel base. When a steel base is used for potential equalization, high frequency conductivity of the connection must be checked.

To meet EMC requirements, special EMC cables must be used in addition to appropriate cable gland mounting with special earthing pieces. Refer to ABB drives manuals for more information.

### 8. Motor loadability with frequency converter drives

The loadability curves shown in Figures 2 and 3 are indicative guidelines and do not present exact values. These loadability curves can also be used for preliminary dimensioning of motors used at frequency converter duty, but it must be noted that the harmonic content and control algorithms vary between frequency converters, so the motor temperature rise will also be different.

# 变频器驱动

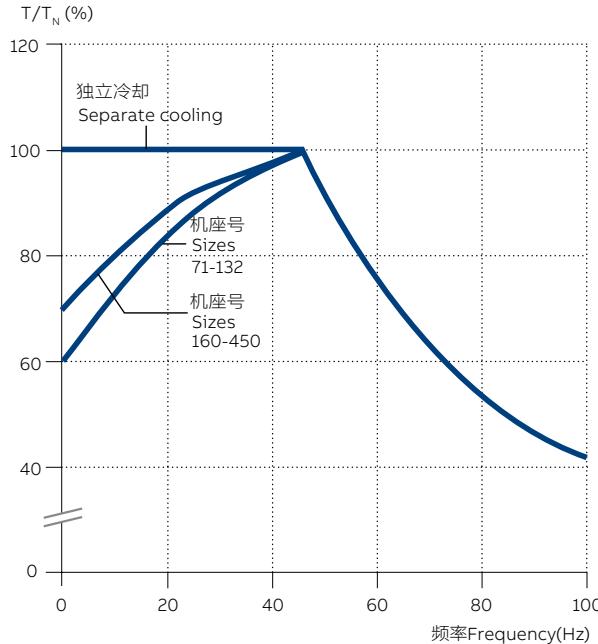
## Variable speed drives

图 2 具有 DTC 控制的变频器负载曲线

Figure 2. Loadability curves for frequency converters with DTC control

B 级温升

Temperature rise B



F 级温升

Temperature rise F

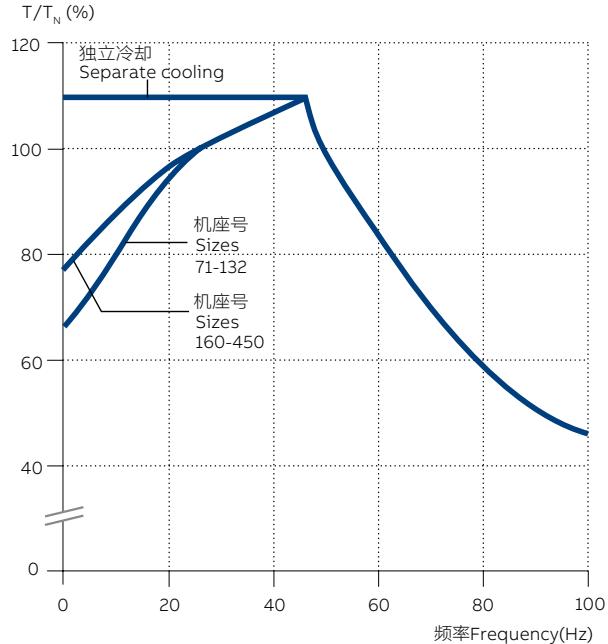
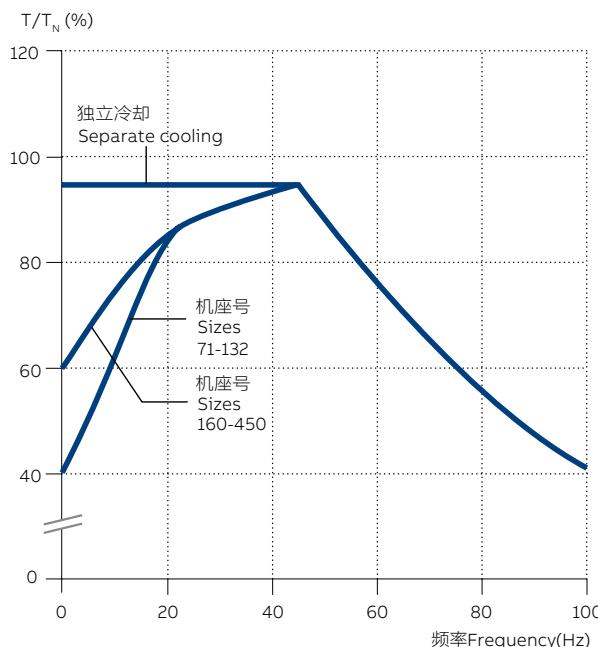


图 3 其它控制类型的变频器负载曲线

Figure 3. Loadability curves for other frequency converters

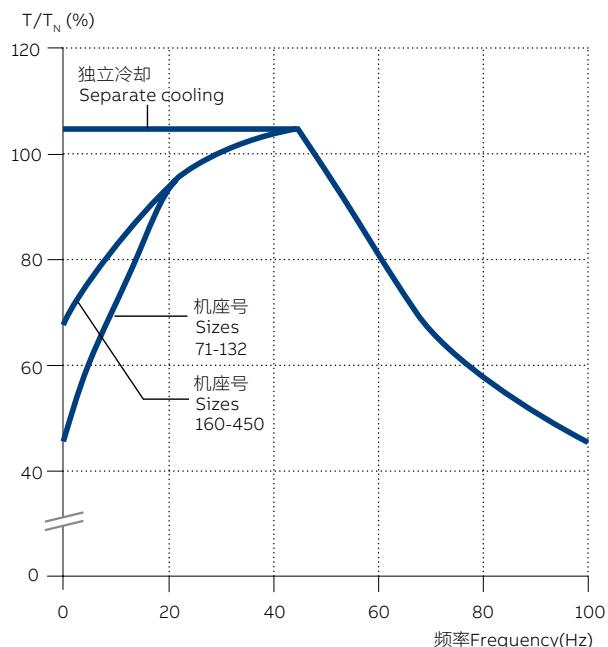
B 级温升

Temperature rise B



F 级温升

Temperature rise F







# 技术数据

## Technical data

**IE5  
6P 380V 50Hz**

### 三相全封闭鼠笼式电机的技术数据

#### Technical data for totally enclosed squirrel cage three phase motors

IP55 - IC411 绝缘等级F, 温升等级B

0.18-315kW, 符合GB 18613-2020 的1 级能效

IP55 - IC411 Insulation class F, temperature class B

0.18-315kW, Grade 1 according to GB 18613-2020

输出 Output kW	电机型号 Motor type	产品代码 Product code	转速 Speed r/min	效率 / Efficiency IEC 60034-30-1;2014			功率 因数 Power factor $\cos\phi$	电流 Current A	转矩 / Torque Moment of inertia Nm			转动惯量 J=1/4 GD <sup>2</sup> kgm <sup>2</sup>	重量 Weight kg	声压等级 Sound pressure level, L <sub>PA</sub> dB	
				满载 load 100%	3/4 负载 load 75%	1/2 负载 load 50%			T <sub>N</sub>	T <sub>b</sub> / T <sub>N</sub>	J=1/4 GD <sup>2</sup> kgm <sup>2</sup>				
<b>1000 r/min = 6 极 / 6 poles</b>															
0.18	M2QA 71MLA 6	3GQA073410---P	931	74.6	74.6	71.0	0.74	0.49	3.8	1.85	2.1	2.5	0.00109	12	37
0.25	M2QA 71MLB 6	3GQA073420---P	934	78.1	78.2	75.3	0.71	0.68	4.1	2.60	2.5	2.8	0.00148	14	37
0.37	M2QA 80MLA 6	3GQA083410---P	956	81.6	81.0	77.9	0.72	0.95	6.0	3.70	3.0	3.3	0.00295	22	56
0.55	M2QA 80MLB 6	3GQA083420---P	957	84.2	82.4	79.7	0.71	1.39	6.1	5.50	3.1	3.4	0.00354	25	56
0.75	M2QA 90SLA 6	3GQA093010---P	974	85.7	84.5	80.6	0.74	1.79	6.4	7.40	2.4	3.3	0.00604	32	48
1.1	M2QA 90SLB 6	3GQA093020---P	969	87.2	87.0	84.9	0.73	2.60	5.7	10.8	2.2	3.0	0.00731	36	48
1.5	M2QA 100LKA 6	3GQA103810---P	975	88.4	88.6	87.3	0.75	3.50	6.4	14.7	2.6	3.1	0.0154	44	47
2.2	M2QA 112MLA 6	3GQA113410---P	973	89.7	89.9	89.4	0.75	5.00	5.4	21.6	1.8	2.7	0.0198	57	48
3	M2QA 132SA 6	3GQA133110---P	987	90.6	90.6	89.4	0.73	6.80	7.4	29.0	2.1	3.1	0.0472	74	61
4	M2QA 132SMA 6	3GQA133210---P	987	91.4	91.4	90.2	0.73	9.00	7.9	38.7	2.4	3.2	0.0596	89	61
5.5	M2QA 132SMB 6	3GQA133220---P	987	92.2	92.3	91.3	0.74	12.1	8.0	53.2	2.3	3.3	0.0811	110	61
7.5	M2QA 160MLA 6	3GQA163410---P	991	92.9	93.2	92.7	0.72	17.0	7.5	72.3	2.2	3.4	0.169	163	57
11	M2QA 160MLB 6	3GQA163420---P	992	93.7	93.8	93.2	0.71	25.1	8.3	106	2.5	3.7	0.237	206	58
15	M2QA 180MLA 6	3GQA183410---P	990	94.3	94.4	93.8	0.76	31.8	7.4	145	2.3	3.1	0.357	246	63
18.5	M2QA 200MLA 6	3GQA203410---P	991	94.6	94.8	94.3	0.82	36.2	8.0	178	2.8	3.8	0.662	307	63
22	M2QA 200MLB 6	3GQA203420---P	992	94.9	95	94.4	0.81	43.5	8.8	212	3.2	4.2	0.795	343	63
30	M2QA 225SMA 6	3GQA223210---P	993	95.3	95.3	94.6	0.80	59.8	8.9	288	2.6	4.0	1.00	466	65
37	M2QA 250SMA 6	3GQA253210---P	994	95.6	95.6	95	0.83	71.2	7.2	356	2.1	2.8	1.73	596	61
45	M2QA 280SMA 6	3GQA283210---P	993	95.8	96	95.7	0.85	84.0	8.2	433	3.0	2.9	2.59	698	66
55	M2QA 280SMB 6	3GQA283220---P	993	96	96.2	95.9	0.85	102	8.6	529	3.2	3.0	3.13	778	68
75	M2QA 315SMA 6	3GQA313210---P	994	96.3	96.6	96.5	0.83	143	7.6	721	2.5	2.7	5.00	952	61
90	M2QA 315MLA 6	3GQA313410---P	993	96.5	96.8	96.8	0.84	169	6.9	865	2.5	2.9	5.70	1067	61
110	M2QA 315MLB 6	3GQA313420---P	993	96.6	96.9	96.8	0.84	207	7.3	1057	2.5	3.0	6.50	1149	62
132	M2QA 315MLC 6	3GQA313430---P	993	96.8	97.1	97	0.84	248	7.5	1269	2.6	3.2	7.70	1352	62
160	M2QA 355SMA 6	3GQA353210---P	995	96.9	97	96.7	0.85	295	8.4	1535	2.4	3.2	12.0	1767	72
185	M2QA 355SMB 6	3GQA353220---P	995	97	97.1	96.9	0.85	341	8.3	1775	2.4	3.4	12.0	1767	72
200	M2QA 355MLA 6	3GQA353410---P	995	97	97.3	97.1	0.84	373	7.6	1920	2.2	3.6	12.7	1897	73
220	M2QA 355MLB 6	3GQA353420---P	995	97	97.2	97.1	0.83	415	7.6	2112	2.3	3.6	13.3	1949	73
250	M2QA 355MLC 6	3GQA353430---P	995	97	97.2	97.1	0.83	472	7.4	2399	2.3	3.5	13.9	2007	74
280	M2QA 355MLD 6	3GQA353440---P	995	97	97.2	97.3	0.84	522	7.7	2687	2.3	3.5	14.4	2053	74

产品代码中的两个圆点表示可选的安装方式、电压及频率代码（见订购信息一页）。

The two bullet s in the product code indicate choice of mounting arrangements , voltage and frequency code (see ordering information page).

$I_s / I_N$  = 启动电流  
 $T_l / T_N$  = 转子堵转转矩  
 $T_b / T_N$  = 最大转矩

$I_s / I_N$  = Starting current  
 $T_l / T_N$  = Locked rotor torque  
 $T_b / T_N$  = Breakdown torque

# 技术数据

## Technical data

**IE4**  
**2P 380V 50Hz**

### 三相全封闭鼠笼式电机的技术数据

Technical data for totally enclosed squirrel cage three phase motors

IP55 - IC411 绝缘等级F, 温升等级B

0.18-355kW, 符合GB 18613-2020 的2 级能效, 符合IEC 60034-30-1:2014 的IE4 效率等级

IP55 - IC411 Insulation class F, temperature class B

0.18-355kW, Grade 2 according to GB 18613-2020, IE4 according to IEC 60034-30-1:2014

输出 Output <b>kW</b>	电机型号 Motor type	产品代码 Product code	转速 Speed r/min	效率 / Efficiency IEC 60034-30-1;2014			功率 因数 Power factor $\cos\phi$	电流 Current A	转矩 / Torque Nm			转动惯量 Moment of inertia $J=1/4 \cdot GD^2 \text{kgm}^2$	重量 Weight kg	声压等级 Sound pressure level, $L_{PA}$	
				满载 load 100%	3/4 负载 load 75%	1/2 负载 load 50%			$I_s/I_N$	$T_b/T_N$					
<b>3000 r/min = 2 极 / 2 poles</b>			<b>380 V 50Hz</b>					<b>CENELEC- 设计 design</b>							
0.37	M2QA 71MA 2	3GQA071310---N	2812	78.1	75.2	78.3	0.86	0.84	4.7	1.30	2.6	2.8	0.00036	10	52
0.55	M2QA 71MLA 2	3GQA071410---N	2846	81.5	79.5	81.0	0.84	1.22	5.5	1.90	2.9	3.2	0.00048	12	52
0.75	M2QA 80MA 2	3GQA081310---N	2890	83.5	84.3	83.3	0.86	1.58	6.9	2.50	2.3	3.3	0.00101	17	55
1.1	M2QA 80MLA 2	3GQA081410---N	2892	85.2	85.9	85.1	0.87	2.20	7.6	3.60	2.6	3.6	0.00132	19	55
1.5	M2QA 90SA 2	3GQA091110---N	2890	86.5	87.5	87.0	0.87	3.30	7.2	4.90	3.0	3.9	0.00229	28	60
2.2	M2QA 90SLA 2	3GQA091010---N	2870	88.0	89.0	88.7	0.87	4.30	6.5	7.30	2.8	3.6	0.00306	33	60
3	M2QA 100LKA 2	3GQA101810---N	2923	89.1	89.7	89.1	0.89	5.70	7.9	9.80	2.6	3.4	0.00495	44	57
4	M2QA 112MLA 2	3GQA111410---N	2909	90.0	91.1	91.1	0.89	7.60	6.8	13.1	2.4	3.1	0.00728	51	66
5.5	M2QA 132SA 2	3GQA131110---N	2900	90.9	91.3	91.4	0.87	10.4	7.7	18.1	2.2	3.3	0.0122	70	65
7.5	M2QA 132SMA 2	3GQA131210---N	2900	91.7	92.8	93.0	0.90	13.8	7.6	24.7	2.2	3.2	0.0148	83	65
11	M2QA 160MLA 2	3GQA161410---N	2954	92.6	93.1	92.8	0.87	20.6	6.8	35.6	2.0	2.9	0.0509	132	65
15	M2QA 160MLB 2	3GQA161420---N	2953	93.3	93.9	93.8	0.89	27.5	7.1	48.5	2.2	3.0	0.0641	147	65
18.5	M2QA 160MLC 2	3GQA161430---N	2955	93.7	94.3	94.3	0.89	33.6	7.5	59.8	2.3	3.1	0.0745	159	65
22	M2QA 180MLA 2	3GQA181410---N	2958	94.0	94.6	94.6	0.88	40.3	7.5	71.0	2.3	3.3	0.089	192	68
30	M2QA 200MLA 2	3GQA201410---N	2966	94.5	94.6	94.1	0.89	54.1	6.8	96.6	2.3	1.9	0.222	289	73
37	M2QA 200MLB 2	3GQA201420---N	2962	94.8	95.0	94.7	0.89	66.6	6.3	119	2.3	2.9	0.23	296	73
45	M2QA 225SMA 2	3GQA221210---N	2980	95.0	95.2	94.7	0.89	80.5	7.5	144	2.2	3.3	0.358	338	74
55	M2QA 250SMA 2	3GQA251210---N	2974	95.3	95.6	95.3	0.90	97.1	7.7	177	3.0	3.2	0.514	432	79
75	M2QA 280SMA 2	3GQA281210---N	2977	95.6	95.5	94.8	0.88	135	7.2	241	1.9	3.0	0.780	578	74
90	M2QA 280SMB 2	3GQA281220---N	2974	95.8	95.8	95.1	0.89	160	8.4	289	1.8	2.6	0.910	676	74
110	M2QA 315SMA 2	3GQA311210---N	2981	96.0	95.9	95.2	0.87	200	6.2	352	1.6	3.0	1.40	828	76
132	M2QA 315SMB 2	3GQA311220---N	2982	96.2	96.0	95.4	0.88	237	7.5	423	2.1	3.4	1.60	906	77
160	M2QA 315MLA 2	3GQA311410---N	2981	96.3	96.0	95.3	0.89	284	6.9	513	2.0	3.1	1.90	1037	77
185	M2QA 315MLC 2	3GQA311430---N	2983	96.4	96.5	96.0	0.89	328	6.8	592	2.1	3.3	1.90	1062	77
200	M2QA 315MLB 2	3GQA311420---N	2980	96.5	96.6	96.3	0.89	354	6.3	641	1.9	3.0	2.00	1099	77
220	M2QA 355SMC 2	3GQA351230---N	2985	96.5	96.3	95.6	0.89	389	8.1	704	2.1	4.1	3.36	1493	79
250	M2QA 355SMA 2	3GQA351210---N	2983	96.5	96.4	95.8	0.90	437	7.6	800	2.0	3.8	3.36	1492	79
280	M2QA 355SMD 2	3GQA351240---N	2983	96.5	96.3	95.6	0.89	495	7.7	896	2.3	3.8	3.64	1562	82
315	M2QA 355SMB 2	3GQA351220---N	2982	96.5	96.4	95.8	0.89	557	7.1	1009	2.2	3.3	3.84	1627	82
355	M2QA 355MLA 2	3GQA351410---N	2982	96.5	96.5	96.0	0.89	628	7.1	1137	2.2	3.2	3.87	1698	82

产品代码中的两个圆点表示可选的安装方式、电压及频率代码（见订购信息一页）。

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$I_s / I_N$  = 启动电流  
 $T_i / T_N$  = 转子堵转转矩  
 $T_b / T_N$  = 最大转矩

$I_s / I_N$  = Starting current  
 $T_i / T_N$  = Locked rotor torque  
 $T_b / T_N$  = Breakdown torque

# 技术数据

## Technical data

**IE4  
4P 380V 50Hz**

### 三相全封闭鼠笼式电机的技术数据

#### Technical data for totally enclosed squirrel cage three phase motors

IP55 - IC411 绝缘等级F, 温升等级B

0.18-355kW, 符合GB 18613-2020 的2 级能效, 符合IEC 60034-30-1:2014 的IE4 效率等级

IP55 - IC411 Insulation class F, temperature class B

0.18-355kW, Grade 2 according to GB 18613-2020, IE4 according to IEC 60034-30-1:2014

输出 Output	电机型号 Motor type	产品代码 Product code	转速 Speed	效率 / Efficiency IEC 60034-30-1;2014			功率 因数 Power factor	电流 Current			转矩 / Torque		转动惯量 Moment of inertia	重量 Weight	声压等级 Sound pressure level, $L_{PA}$		
								满载 load 100%	3/4 负载 load 75%	1/2 负载 load 50%	$I_N$ cosφ	$I_s/I_N$	$T_N$	$T_i/T_N$	$T_b/T_N$		
				kW	r/min												
<b>1500 r/min = 4 极 / 4 poles</b>																	
0.25	M2QA 71MA 4	3GQA072310---N	1448	77.9	77.2	72.9	0.77	0.63	5.8	1.70	2.2	3.1	0.0009	11	43		
0.37	M2QA 71MLA 4	3GQA072410---N	1456	81.1	81.0	75.7	0.77	0.90	7.1	2.40	2.4	3.7	0.00129	13	43		
0.55	M2QA 80MLA 4	3GQA082410---N	1447	83.9	83.9	81.7	0.84	1.20	6.3	3.60	2.4	3.0	0.00236	19	46		
0.75	M2QA 80MLB 4	3GQA082420---N	1458	85.7	83.8	80.3	0.77	1.76	7.7	4.90	3.3	4.0	0.00277	22	46		
1.1	M2QA 90SLA 4	3GQA092010---N	1452	87.2	87.5	86.2	0.82	2.30	6.8	7.20	2.5	3.3	0.00507	32	44		
1.5	M2QA 90SLB 4	3GQA092020---N	1448	88.2	88.9	88.3	0.80	3.20	7.0	9.90	2.6	3.2	0.00577	35	44		
2.2	M2QA 100LKA 4	3GQA102810---N	1467	89.5	90.8	90.5	0.78	4.80	7.6	14.3	2.1	3.3	0.0103	40	54		
3	M2QA 100LKB 4	3GQA102820---N	1465	90.4	91.6	90.8	0.80	6.30	7.6	19.6	2.1	3.2	0.0136	48	54		
4	M2QA 112MLA 4	3GQA112410---N	1471	91.1	91.3	90.3	0.81	8.20	7.8	26.0	2.7	3.6	0.0196	58	57		
5.5	M2QA 132SA 4	3GQA132110---N	1475	91.9	92.4	91.9	0.81	11.2	7.9	35.6	2.7	3.4	0.04	77	54		
7.5	M2QA 132SMA 4	3GQA132210---N	1471	92.6	92.7	92.6	0.82	15.1	7.9	48.7	3.4	3.7	0.051	93	54		
11	M2QA 160MLA 4	3GQA162410---N	1481	93.3	93.6	93.1	0.85	21.2	8.7	70.9	2.6	3.6	0.0985	153	61		
15	M2QA 160MLB 4	3GQA162420---N	1480	93.9	94.3	94.0	0.86	28.4	8.6	96.8	2.7	3.7	0.132	186	61		
18.5	M2QA 180MLA 4	3GQA182410---N	1482	94.2	94.6	94.4	0.84	35.5	7.3	119	2.8	2.9	0.173	200	61		
22	M2QA 180MLB 4	3GQA182420---N	1482	94.5	94.9	94.8	0.84	42.0	7.5	142	2.9	3.0	0.216	224	61		
30	M2QA 200MLA 4	3GQA202410---N	1484	94.9	95.3	95.0	0.83	57.8	7.8	193	2.4	3.2	0.395	282	64		
37	M2QA 225SMA 4	3GQA222210---N	1489	95.2	95.4	95.0	0.85	69.4	6.8	237	2.5	3.1	0.547	325	68		
45	M2QA 225SMB 4	3GQA222220---N	1488	95.4	95.7	95.4	0.85	84.3	6.7	289	2.4	3.0	0.593	344	68		
55	M2QA 250SMA 4	3GQA252210---N	1484	95.7	96.0	95.9	0.86	102	7.7	354	2.3	3.1	0.768	410	68		
75	M2QA 280SMA 4	3GQA282210---N	1484	96.0	96.1	95.8	0.85	140	6.7	483	2.5	2.8	1.43	664	63		
90	M2QA 280SMB 4	3GQA282220---N	1484	96.1	96.4	96.3	0.85	167	7.7	580	2.9	3.1	1.68	712	63		
110	M2QA 315SMA 4	3GQA312210---N	1489	96.3	96.4	96.0	0.86	202	7.2	705	2.2	2.8	2.50	897	66		
132	M2QA 315SMB 4	3GQA312220---N	1489	96.4	96.5	96.2	0.86	242	7.6	846	2.4	3.1	2.80	952	66		
160	M2QA 315MLA 4	3GQA312410---N	1488	96.6	96.8	96.6	0.87	289	7.5	1026	2.5	3.1	3.40	1103	67		
185	M2QA 315MLC 4	3GQA312430---N	1489	96.7	96.9	96.7	0.87	335	7.6	1186	2.3	3.5	4.20	1334	68		
200	M2QA 315MLB 4	3GQA312420---N	1488	96.7	97.0	97.0	0.88	357	7.1	1283	2.2	3.2	4.20	1334	68		
220	M2QA 355SMC 4	3GQA352230---N	1492	96.7	96.8	96.5	0.85	407	7.1	1408	2.4	4.0	6.20	1533	74		
250	M2QA 355SMA 4	3GQA352210---N	1489	96.7	97.0	96.9	0.87	457	7.2	1603	2.4	2.6	6.60	1594	74		
280	M2QA 355SMD 4	3GQA352240---N	1491	96.7	96.8	96.6	0.86	512	6.8	1794	2.3	3.7	7.33	1638	76		
315	M2QA 355SMB 4	3GQA352220---N	1489	96.7	97.0	96.8	0.87	582	7.1	2021	2.5	2.6	7.33	1648	76		
355	M2QA 355MLA 4	3GQA352410---N	1490	96.7	96.9	96.7	0.87	641	6.8	2275	2.4	3.7	8.74	1944	76		

产品代码中的两个圆点表示可选的安装方式、电压及频率代码（见订购信息一页）。

The two bullet s in the product code indicate choice of mounting arrangements , voltage and frequency code (see ordering information page).

$I_s / I_N$  = 启动电流  
 $T_i / T_N$  = 转子堵转转矩  
 $T_b / T_N$  = 最大转矩

$I_s / I_N$  = Starting current  
 $T_i / T_N$  = Locked rotor torque  
 $T_b / T_N$  = Breakdown torque

# 技术数据

## Technical data

**IE4  
6P 380V 50Hz**

### 三相全封闭鼠笼式电机的技术数据

Technical data for totally enclosed squirrel cage three phase motors

IP55 - IC411 绝缘等级F, 温升等级B

37-355kW, 符合GB 18613-2020 的2 级能效, 符合IEC 60034-30-1:2014 的IE4 效率等级

IP55 - IC411 Insulation class F, temperature class B

37-355kW, Grade 2 according to GB 18613-2020, IE4 according to IEC 60034-30-1:2014

输出 Output	电机型号 Motor type	产品代码 Product code	转速 Speed	效率 / Efficiency IEC 60034-30-1:2014			功率 因数 Power factor	电流 Current	转矩 / Torque		转动惯量 Moment of inertia	重量 Weight	声压等级 Sound pressure level, $L_{PA}$				
				满载 load 100%	3/4 负载 load 75%	1/2 负载 load 50%			$I_N$ cosφ	A	$I_s/I_N$	$T_N$	$T_i/T_N$	$J=1/4 Gd^2 kg m^2$			
kW			r/min														
<b>1000 r/min = 6 极 / 6 poles</b>			<b>380 V 50Hz</b>			<b>CENELEC- 设计 design</b>											
0.18	M2QA 71MA 6	3GQA073310---N	939	70.1	68.9	63.2	0.72	0.54	3.9	1.80	2.1	2.4	0.00096	11	37		
0.25	M2QA 71MLA 6	3GQA073410---N	933	74.1	72.6	69.2	0.74	0.69	4.2	2.60	2.2	2.7	0.00137	13	37		
0.37	M2QA 80MLA 6	3GQA083410---N	952	78.0	78.6	75.4	0.77	0.94	5.5	3.70	2.5	2.9	0.00244	19	56		
0.55	M2QA 80MLB 6	3GQA083420---N	954	80.9	79.6	76.2	0.74	1.39	5.9	5.50	2.9	3.2	0.00308	23	56		
0.75	M2QA 90SA 6	3GQA093110---N	964	82.7	81.5	77.6	0.75	1.83	5.8	7.40	1.9	2.9	0.00426	25	48		
1.1	M2QA 90SLA 6	3GQA093010---N	964	84.5	83.7	80.5	0.74	2.70	5.7	10.9	2.0	3.0	0.00559	31	48		
1.5	M2QA 100LKA 6	3GQA103810---N	969	85.9	86.1	85.0	0.76	3.30	6.9	14.9	2.3	3.3	0.0133	45	47		
2.2	M2QA 112MLA 6	3GQA113410---N	973	87.4	87.4	85.6	0.73	5.20	5.2	21.6	1.6	2.5	0.0154	48	48		
3	M2QA 132SA 6	3GQA133110---N	981	88.6	89.9	89.0	0.72	7.20	6.7	29.2	2.0	3.0	0.0394	68	61		
4	M2QA 132SMA 6	3GQA133210---N	981	89.5	90.7	90.0	0.73	9.40	7.0	38.9	2.1	3.1	0.0502	81	61		
5.5	M2QA 132SMB 6	3GQA133220---N	979	90.5	91.4	91.1	0.75	12.5	6.9	53.7	2.1	3.0	0.0655	94	61		
7.5	M2QA 160MLA 6	3GQA163410---N	989	91.3	91.5	90.6	0.76	16.3	7.5	72.4	2.0	3.0	0.132	146	62		
11	M2QA 160MLB 6	3GQA163420---N	987	92.3	92.9	92.4	0.79	23.0	8.3	106	1.8	2.7	0.181	185	62		
15	M2QA 180MLA 6	3GQA183410---N	984	92.9	93.4	93.1	0.79	31.1	6.9	146	2.4	2.9	0.198	215	64		
18.5	M2QA 200MLA 6	3GQA203410---N	988	93.4	93.5	92.7	0.80	37.6	7.8	179	2.5	3.1	0.371	255	59		
22	M2QA 200MLB 6	3GQA203420---N	989	93.7	93.8	93.0	0.82	43.5	8.1	212	2.5	3.2	0.459	285	59		
30	M2QA 225SMA 6	3GQA223210---N	991	94.2	94.4	93.9	0.81	59.9	8.2	289	2.5	3.2	0.662	352	64		
37	M2QA 250SMA 6	3GQA253210---N	992	94.5	94.9	94.6	0.80	74.7	7.9	356	3.1	3.1	1.49	447	61		
45	M2QA 280SMA 6	3GQA283210---N	989	94.8	95.1	94.9	0.85	84.6	7.5	435	2.7	2.6	2.16	590	63		
55	M2QA 280SMB 6	3GQA283220---N	988	95.1	95.5	95.4	0.85	103	6.5	531	2.6	2.5	2.42	679	63		
75	M2QA 315SMA 6	3GQA313210---N	993	95.4	95.6	95.2	0.83	144	7.2	721	2.5	2.9	4.80	916	67		
90	M2QA 315SMB 6	3GQA313220---N	993	95.6	95.8	95.4	0.82	174	7.3	865	2.5	2.8	5.20	924	67		
110	M2QA 315MLA 6	3GQA313410---N	993	95.8	96.1	95.9	0.83	210	7.0	1058	2.2	2.6	6.10	1103	68		
132	M2QA 315MLB 6	3GQA313420---N	992	96.0	96.4	96.3	0.84	249	6.3	1270	2.3	2.8	7.30	1291	68		
160	M2QA 355SMA 6	3GQA353210---N	994	96.2	96.3	96.0	0.83	304	7.0	1537	2.3	2.9	9.40	1552	70		
185	M2QA 355SMC 6	3GQA353230---N	993	96.3	96.5	96.3	0.84	349	5.7	1780	1.7	3.1	10.4	1641	70		
200	M2QA 355SMB 6	3GQA353220---N	994	96.3	96.4	96.0	0.82	384	7.5	1921	2.3	2.8	11.2	1693	70		
220	M2QA 355MLB 6	3GQA353420---N	992	96.5	96.8	96.7	0.84	411	5.4	2117	1.7	2.9	12.0	1834	70		
250	M2QA 355MLA 6	3GQA353410---N	994	96.5	96.8	96.8	0.84	469	5.8	2402	1.8	3.1	13.0	1991	70		
280	M2QA 355MLC 6	3GQA353430---N	993	96.6	96.8	96.7	0.83	527	5.8	2693	1.9	3.1	13.5	2007	70		
315	M2QA 355MLD 6	3GQA353440---N	994	96.6	96.9	96.8	0.84	590	7.6	3026	2.2	2.8	14.0	2090	73		

产品代码中的两个圆点表示可选的安装方式、电压及频率代码（见订购信息一页）。

The two bullet s in the product code indicate choice of mounting arrangements , voltage and frequency code (see ordering information page).

$I_s / I_N$  = 启动电流  
 $T_i / T_N$  = 转子堵转转矩  
 $T_b / T_N$  = 最大转矩

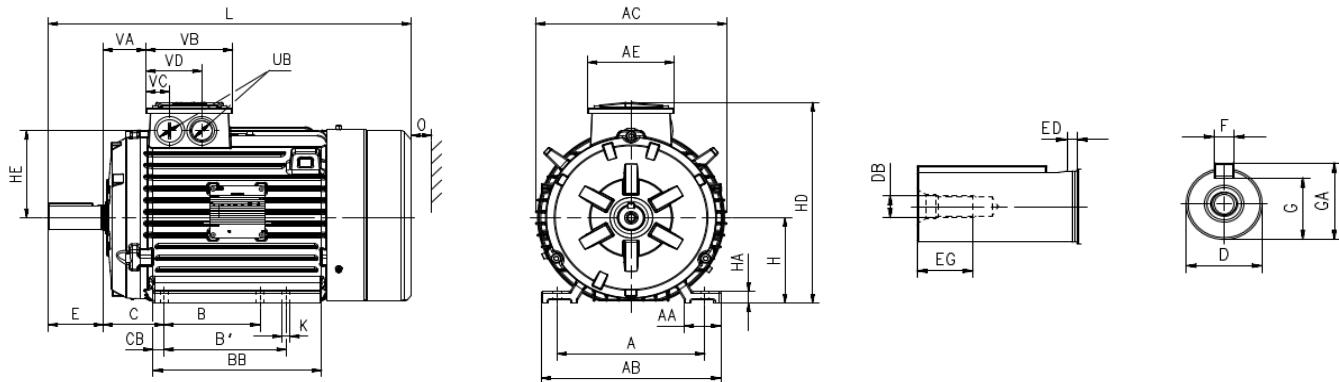
$I_s / I_N$  = Starting current  
 $T_i / T_N$  = Locked rotor torque  
 $T_b / T_N$  = Breakdown torque

# 外形图及外形尺寸 Dimension drawings

**机座号 71-132**  
**Frame size 71-132**

底脚安装型电机 IM1001, B3

Foot-mounted motor IM1001, B3



电机尺寸 Motor size	A	AA	AB	AC	AE	B	B'	BB	C	CB	D-tol.	DB	E	EG	ED
IE5 71M	112	30	136	147	101	90	-	110	45	10	14-j6	M5	30	13	5
M2QA 71MLA2/MLA4/MLA4	112	30	136	147	101	90	-	135	45	10	14-j6	M5	30	13	5
71MLB4/MLB6	112	30	136	147	101	90	100	150	45	10	14-j6	M5	30	13	5
80M	125	33	154	164	111	100	-	125	50	12.5	19-j6	M6	40	16	4
80MLA2	125	33	154	184	111	100	112	150	50	12.5	19-j6	M6	40	16	4
80MLA4/MLA6	125	33	154	184	111	100	112	165	50	12.5	19-j6	M6	40	16	4
80MLB4/MLB6	125	33	154	184	111	100	112	180	50	12.5	19-j6	M6	40	16	4
90SLA2/SLB2/SLA4/SLA6	140	33	170	195	111	100	125	185	56	12	24-j6	M8	50	19	5
90SLB4/SLB6	140	33	170	195	111	100	125	185	56	12	24-j6	M8	50	19	5
100LKA2/LKA4	160	38	200	231.5	127	140	160	205	63	15	28-j6	M10	60	22	5
100LKB4	160	38	200	231.5	127	140	160	225	63	15	28-j6	M10	60	22	5
100LKA6	160	38	200	231.5	127	140	160	190	63	15	28-j6	M10	60	22	5
112MLA2/MLA6	190	48	230	236	127	140	159	215	70	15	28-j6	M10	60	22	5
112MLA4	190	48	230	236	127	140	159	219	70	15	28-j6	M10	60	22	5
132S	216	53	262	279	127	140	-	196	89	16	38-k6	M12	80	28	5
132SMA2/SMA4/SMA6	216	53	262	279	127	140	178	246	89	16	38-k6	M12	80	28	5
132SMB4/SMB	216	53	262	279	127	140	178	246	89	16	38-k6	M12	80	28	5

电机尺寸 Motor size	F(h9)	G	GA	H	HA	HD	HE	K	L	UB	VA	VB	VC	VD	O
IE5 71M	5	11	16	71	9	178	65	7	262	M16x1.5	37.5	101	32.5	64.5	20
M2QA 71MLA2/MLA4/MLA4	5	11	16	71	9	178	65	7	287	M16x1.5	37.5	101	32.5	64.5	20
71MLB4/MLB6	5	11	16	71	9	178	65	7	312	M16x1.5	37.5	101	32.5	64.5	20
80M	6	15.5	21.5	80	12	193	69.5	10	312	M25x1.5	40	111	30	70	20
80MLA2	6	15.5	21.5	80	12	193	69.5	10	337	M25x1.5	40	111	30	70	20
80MLA4/MLA6	6	15.5	21.5	80	12	193	69.5	10	367	M25x1.5	40	111	30	70	20
80MLB4/MLB6	6	15.5	21.5	80	12	193	69.5	10	397	M25x1.5	40	111	30	70	20
90SLA2/SLB2/SLA4/SLA6	8	20	27	90	12	219	86	10	390	M25x1.5	48	111	30	70	20
90SLB4/SLB6	8	20	27	90	12	219	86	10	430	M25x1.5	48	111	30	70	20
100LKA2/LKA4	8	24	31	100	15	249	103	12	463.5	M32x1.5	53	127	34	81	25
100LKB4	8	24	31	100	15	249	103	12	508.5	M32x1.5	53	127	34	81	25
100LKA6	8	24	31	100	15	249	103	12	418.5	M32x1.5	53	127	34	81	25
112MLA2/MLA6	8	24	31	112	15	268	112	12	480	M32x1.5	64	127	34	81	25
112MLA4	8	24	31	112	15	268	112	12	520	M32x1.5	64	127	34	81	25
132S	10	33	41	132	18	310	134	12	480	M32x1.5	63	127	34	81	30
132SMA2/SMA4/SMA6	10	33	41	132	18	310	134	12	530	M32x1.5	63	127	34	81	30
132SMB4/SMB	10	33	41	132	18	310	134	12	580	M32x1.5	63	127	34	81	30

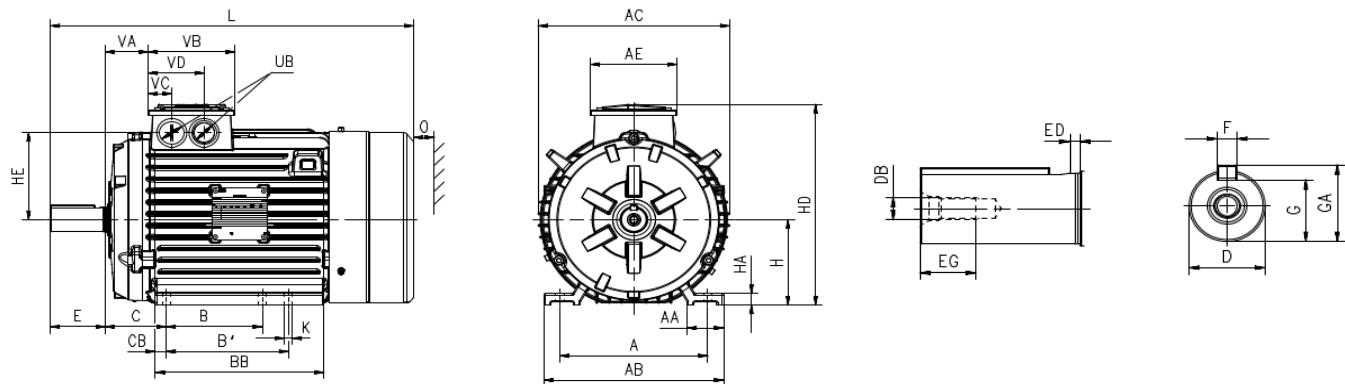
上表给出了主要尺寸 (单位: mm)  
如需图纸详情, 请访问我们的网页  
[www.abb.com/motors&generators](http://www.abb.com/motors&generators) 或联系 ABB。

Above table gives the main dimensions in mm.  
For detailed drawings please see our web-pages  
[www.abb.com/motors&generators](http://www.abb.com/motors&generators) or contact ABB.

# 外形图及外形尺寸 Dimension drawings

**机座号 71-132**  
**Frame size 71-132**

底脚安装型电机 IM1001, B3  
Foot-mounted motor IM1001, B3



电机尺寸 Motor size	A	AA	AB	AC	AE	B	B'	BB	C	CB	D-tol.	DB	E	EG	ED
IE4 71M	112	30	136	147	101	90	-	110	45	10	14-j6	M5	30	13	5
M2QA 71ML	112	30	136	147	101	90	-	135	45	10	14-j6	M5	30	13	5
80M	125	33	154	164	111	100	-	125	50	12.5	19-j6	M6	40	16	4
80MLA2/MLA4/MLA6	125	33	154	184	111	100	112	150	50	12.5	19-j6	M6	40	16	4
80MLB4/MLB6	125	33	154	184	111	100	112	165	50	12.5	19-j6	M6	40	16	4
90SA2/SA6	140	33	170	195	111	100	-	124	56	12	24-j6	M8	50	19	5
90SLA2/SLA4/SLB4/SLA6	140	33	170	195	111	100	125	185	56	12	24-j6	M8	50	19	5
100LKA2/LKB4	160	38	200	231.5	126.5	140	160	205	63	15	28-j6	M10	60	22	5
100LKA4/LKA6	160	38	200	231.5	126.5	140	160	190	63	15	28-j6	M10	60	22	5
112MLA2/ML4	190	48	230	236	127	140	159	215	70	15	28-j6	M10	60	22	5
112MLA6	190	48	230	236	127	140	159	189	70	15	28-j6	M10	60	22	5
132S	216	53	262	279	127	140	178	246	89	16	38-k6	M12	80	28	5
132SM	216	53	262	279	127	140	178	246	89	16	38-k6	M12	80	28	5

电机尺寸 Motor size	F(h9)	G	GA	H	HA	HD	HE	K	L	UB	VA	VB	VC	VD	O
IE4 71M	5	11	16	71	9	178	65	7	262	M16x1.5	37.5	101	32.5	64.5	20
M2QA 71ML	5	11	16	71	9	178	65	7	287	M16x1.5	37.5	101	32.5	64.5	20
80M	6	15.5	21.5	80	12	193	69.5	10	312	M25x1.5	40	111	30	70	20
80MLA2/MLA4/MLA6	6	15.5	21.5	80	12	193	69.5	10	337	M25x1.5	40	111	30	70	20
80MLB4/MLB6	6	15.5	21.5	80	12	193	69.5	10	367	M25x1.5	40	111	30	70	20
90SA2/SA6	8	20	27	90	12	219	86	10	339	M25x1.5	48	111	30	70	20
90SLA2/SLA4/SLB4/SLA6	8	20	27	90	12	219	86	10	390	M25x1.5	48	111	30	70	20
100LKA2/LKB4	8	24	31	100	15	249	103	12	463.5	M32x1.5	53	127	34	81	25
100LKA4/LKA6	8	24	31	100	15	249	103	12	418.5	M32x1.5	53	127	34	81	25
112MLA2/ML4	8	24	31	112	15	268	112	12	480	M32x1.5	64	127	34	81	25
112MLA6	8	24	31	112	15	268	112	12	440	M32x1.5	64	127	34	81	25
132S	10	33	41	132	18	310	134	12	530	M32x1.5	63	127	34	81	30
132SM	10	33	41	132	18	310	134	12	580	M32x1.5	63	127	34	81	30

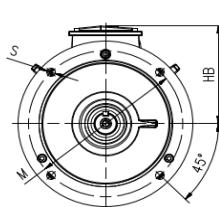
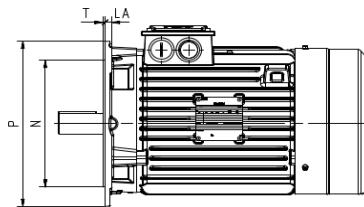
上表给出了主要尺寸 (单位: mm)  
如需图纸详情, 请访问我们的网页  
[www.abb.com/motors&generators](http://www.abb.com/motors&generators) 或联系 ABB。

Above table gives the main dimensions in mm.  
For detailed drawings please see our web-pages  
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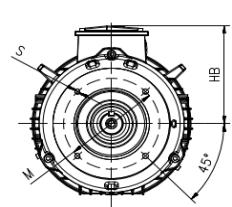
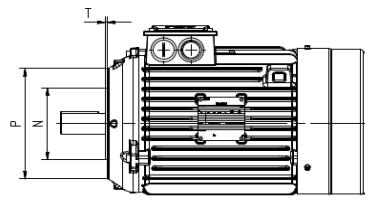
# 外形图及外形尺寸 Dimension drawings

**机座号 71-132**  
**Frame size 71-132**

凸缘安装型电机 IM3001, B5  
Flange-mounted motor IM3001, B5



小凸缘安装型电机 IM3601, B14  
Small flange-mounted motor IM3601, B14



电机尺寸 Motor size	HB	LA	M	N	P	S	T	
IE5/IE4 M2QA	71	108	9	130	110	160	10	3.5
	80	113	10	165	130	200	12	3.5
	90	129	10	165	130	200	12	3.5
	100	149	11	215	180	250	14.5	4
	112	156	11	215	180	250	14.5	4
	132	178	12	265	230	300	14.5	4

电机尺寸 Motor size	HB	M	N	P	S	T
IE5/IE4 M2QA	71	108	85	70	M6	2.5
	80	113	100	80	M6	3
	90	129	115	95	M8	3
	100	149	130	110	M8	3.5
	112	156	130	110	M8	3.5
	132	178	165	130	M10	3.5

上表给出了主要尺寸 (单位: mm)  
如需图纸详情, 请访问我们的网页  
[www.abb.com/motors&generators](http://www.abb.com/motors&generators) 或联系 ABB。

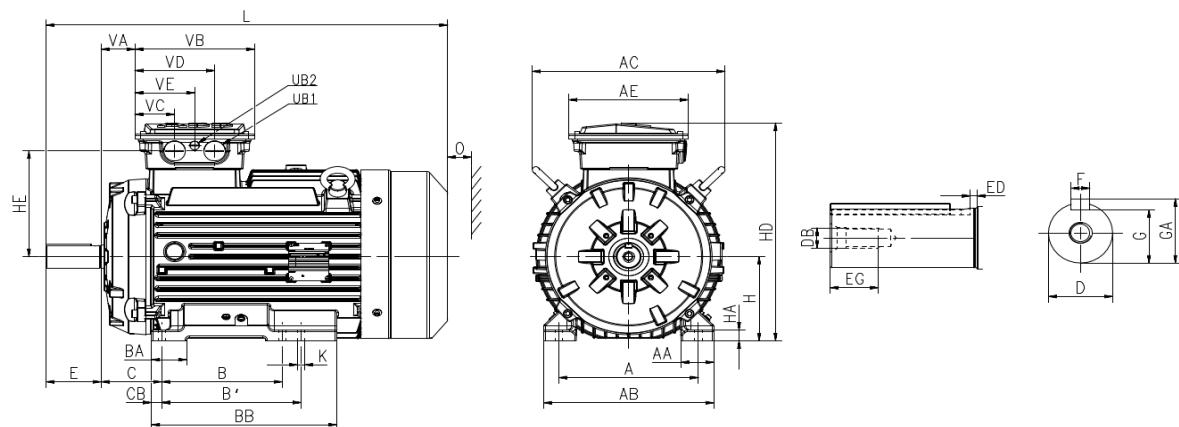
Above table gives the main dimensions in mm.  
For detailed drawings please see our web-pages  
[www.abb.com/motors&generators](http://www.abb.com/motors&generators) or contact ABB.

# 外形图及外形尺寸 Dimension drawings

机座号 160-250  
Frame size 160-250

底脚安装型电机 IM1001, B3

Foot-mounted motor IM1001, B3



电机尺寸 Motor size	极数 Poles	A	AA	AB	AC	AE	B	B'	BA	BB	C	CB	D-tol.	DB	E	EG	ED	
IE5 M2QA	160ML <sup>1)</sup> 160ML <sup>2)</sup>	2-6p	254	67	310	348	239	210	254	71	295	108	20	42-k6	M16	110	36	10
	180ML 200ML 225SM 225SM 250SM 250SM	2-6p	279	65	340	382	239	241	279	70	370	121	20	48-k6	M16	110	36	5
	225SM 4-6P 250SM 250SM	2P	356	90	434	486	257	267	305	82	408	133	19.5	55-m6	M20	110	42	5
	160ML <sup>3)</sup> 160ML <sup>4)</sup> 180ML 200ML 225SM 225SM 250SM 250SM	2-6p	356	90	434	486	257	286	311	68	407	149	20	55-m6	M20	110	42	5
	160ML <sup>3)</sup> 160ML <sup>4)</sup> 180ML 200ML 225SM 225SM 250SM 250SM	4-6P	356	90	434	486	257	286	311	68	407	149	20	60-m6	M20	140	42	7.5
IE4 M2QA	160ML <sup>3)</sup> 160ML <sup>4)</sup> 180ML 200ML 225SM 225SM 250SM 250SM	2P	406	96	480	506	257	311	349	79	420	168	24	60-m6	M20	140	42	7.5
	160ML <sup>3)</sup> 160ML <sup>4)</sup> 180ML 200ML 225SM 225SM 250SM 250SM	4-6P	406	96	480	506	257	311	349	79	420	168	24	65-m6	M20	140	42	7.5

电机尺寸 Motor size	极数 Poles	F(h9)	G	GA	H	HA	HD	HE	K	L	UB1	UB2	VA	VB	VC	VD	VE	O	
IE5 M2QA	160ML <sup>1)</sup> 160ML <sup>2)</sup>	2-6p	12	37	45	160	23	430	208	14.5	715	M40x1.5	M16X1.5	60.5	239	80	160	120	45
	180ML 200ML 225SM 225SM 250SM 250SM	2-6p	14	42.5	51.5	180	23	466	226	14.5	803	M40x1.5	M16X1.5	68	239	80	160	120	50
	225SM 4-6P 250SM 250SM	2P	16	49	59	200	23	537	264	18.5	883	M63x1.5	M16X1.5	81	257	81	177	129	70
	160ML <sup>3)</sup> 160ML <sup>4)</sup> 180ML 200ML 225SM 225SM 250SM 250SM	2-6p	18	53	64	225	23.5	580	282	18.5	976	M63x1.5	M16X1.5	78	257	81	177	129	80
	160ML <sup>3)</sup> 160ML <sup>4)</sup> 180ML 200ML 225SM 225SM 250SM 250SM	4-6P	18	53	64	250	24	626	303	24	1029	M63x1.5	M16X1.5	80	257	81	177	129	80
IE4 M2QA	160ML <sup>3)</sup> 160ML <sup>4)</sup> 180ML 200ML 225SM 225SM 250SM 250SM	2P	18	53	64	250	24	626	303	24	1029	M63x1.5	M16X1.5	80	257	81	177	129	90
	160ML <sup>3)</sup> 160ML <sup>4)</sup> 180ML 200ML 225SM 225SM 250SM 250SM	4-6P	18	58	69	250	24	626	303	24	884	M63x1.5	M16X1.5	80	257	81	177	129	90

公差 Tolerance		附注 Footnotes
A, B	±0.8	<sup>1)</sup> MLA2/MLB2/MLA4/MLA6
H	+0, -0.5	<sup>2)</sup> MLC2/MLB4/MLB6
C	±0.8	<sup>3)</sup> MLA2/MLB2/MLA4/MLA6 <sup>4)</sup> MLB4/MLB6

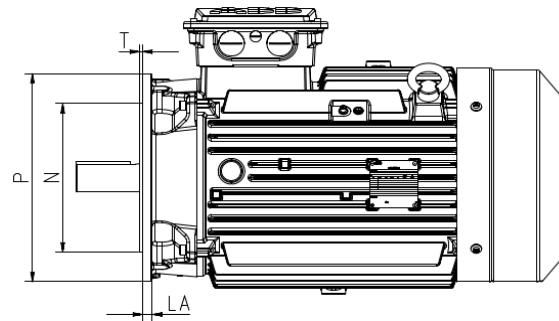
上表给出了主要尺寸 (单位: mm)  
如需图纸详情, 请访问我们的网页  
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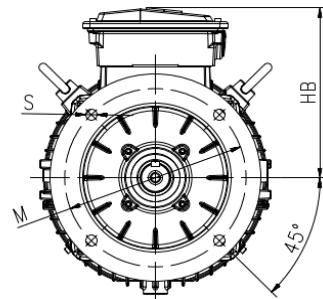
# 外形图及外形尺寸 Dimension drawings

机座号 160-250  
Frame size 160-250

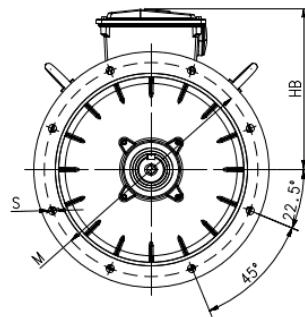
凸缘安装型电机 IM3001, B5  
Flange-mounted motor IM3001, B5



机座号 160-200  
Frame size 160-200



机座号 225-250  
Frame size 225-250



电机尺寸 Motor size	极数 Poles	HB	LA	M	N	P	S	T
IE5/IE4 M2QA	160ML	2-6p	270	15	300	250-j6	350	18.5
	180ML	2-6p	286	16	300	250-j6	350	18.5
	200ML	2-6p	337	20	350	300-h6	400	18.5
	225SM	2-6p	355	20	400	350-h6	450	18.5
	250SM	2-6p	376	20	500	450-h6	550	18.5

公差 Tolerance	
A, B	±0.8
H	+0, -0.5
C	±0.8

上表给出了主要尺寸 (单位: mm)  
如需图纸详情, 请访问我们的网页  
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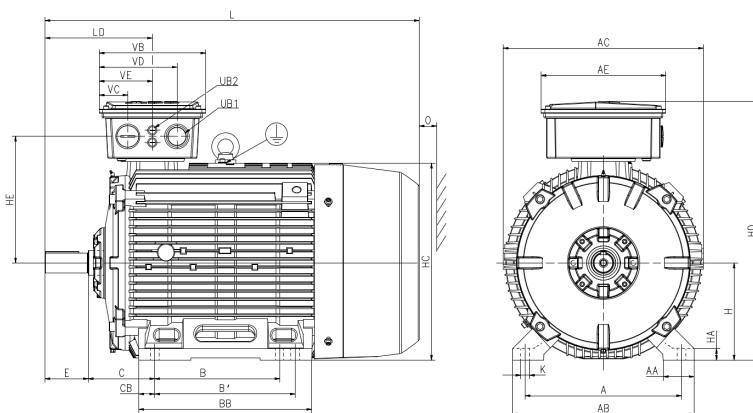
Above table gives the main dimensions in mm.  
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# 外形图及外形尺寸 Dimension drawings

机座号 280-355  
Frame size 280-355

底脚安装型电机 IM1001, B3

Foot-mounted motor IM1001, B3



电机尺寸 Motor size		极数 Poles	A	AA	AB	AC	AE	B	B'	BB	C	CB	D-tol.	DB	E	EG	F(h9)	G
IE5 M2QA	280SM	2P	457	75	530	590	348	368	419	596	190	47	65-m6	M20	140	42	18	58
	280SM	4-6P	457	75	530	590	348	368	419	596	190	47	75-m6	M20	140	42	20	67.5
	315SM	2P	508	100	590	650	406	406	457	562	216	52	65-m6	M20	140	42	18	58
	315SM	4-6P	508	100	590	650	406	406	457	562	216	52	80-m6	M20	170	42	22	71
	315ML	2P	508	100	590	650	406	457	508	664	216	52	65-m6	M20	140	42	18	58
	315ML <sup>1)</sup>	6P	508	100	590	650	406	457	508	664	216	52	80-m6	M20	170	42	22	71
	315ML <sup>2)</sup>	6P	508	100	590	650	406	457	508	664	216	52	90-m6	M24	170	50	25	81
	315ML <sup>3)</sup>	4P	508	100	590	660	406	457	508	831	216	59	80-m6	M20	170	50	22	71
	315ML <sup>4)</sup>	4-6P	508	100	590	660	406	457	508	831	216	59	90-m6	M24	170	50	25	81
	355SM	2P	610	120	700	744	466	500	560	698	254	72	70-m6	M20	140	42	20	62.5
	355SM	4-6P	610	120	700	744	466	500	560	698	254	72	100-m6	M24	210	50	28	90
	355ML	2P	610	120	700	754	466	560	630	782	254	79.5	70-m6	M20	140	42	20	62.5
	355ML	4-6P	610	120	700	754	466	560	630	782	254	79.5	100-m6	M24	210	50	28	90

电机尺寸 Motor size		极数 Poles	GA	H	HA	HC	HD	HE	K	L	LD	O	UB1	UB2	VB	VC	VD	VE
IE5 M2QA	280SM	2P	69	280	30	580	747	354	24	1182	342	100	M63x1.5	M20x1.5	286	81	205	143
	280SM	4-6P	79.5	280	30	580	747	354	24	1182	342	100	M63x1.5	M20x1.5	286	81	205	143
	315SM	2P	69	315	38	637	837	409	28	1216	348	115	M63x1.5	M20x1.5	346	93	253	173
	315SM	4-6P	85	315	38	637	837	409	28	1246	378	115	M63x1.5	M20x1.5	346	93	253	173
	315ML	2P	69	315	38	637	837	409	28	1327	348	115	M63x1.5	M20x1.5	346	93	253	173
	315ML <sup>1)</sup>	6P	85	315	38	637	837	409	28	1357	378	115	M63x1.5	M20x1.5	346	93	253	173
	315ML <sup>2)</sup>	6P	95	315	38	637	837	409	28	1357	378	115	M63x1.5	M20x1.5	346	93	253	173
	315ML <sup>3)</sup>	4P	85	315	38	637	837	409	28	1518	378	115	M63x1.5	M20x1.5	346	93	253	173
	315ML <sup>4)</sup>	4-6P	95	315	38	637	837	409	28	1518	378	115	M63x1.5	M20x1.5	346	93	253	173
	355SM	2P	74.5	355	41	725	935	462	35	1399	399	130	M75x1.5	M20x1.5	356	98	258	178
	355SM	4-6P	106	355	41	725	935	462	35	1469	469	130	M75x1.5	M20x1.5	356	98	258	178
	355ML	2P	74.5	355	41	725	935	462	35	1514	399	130	M75x1.5	M20x1.5	356	98	258	178
	355ML	4-6P	106	355	41	725	935	462	35	1584	469	130	M75x1.5	M20x1.5	356	98	258	178

公差 Tolerance	IE5 M2QA 附注 Footnotes	IE4 M2QA 附注 Footnotes
A, B ±0.8	<sup>1)</sup> MLA6	<sup>5)</sup> SMA2/SMA6
H +0, -1	<sup>2)</sup> MLB6	<sup>6)</sup> SMB2/SMA4/SMB4/SMB6
C ±0.8	<sup>3)</sup> MLA4	<sup>7)</sup> MLA4/MLA6
	<sup>4)</sup> MLB4/MLC4/MLD4/MLC6	<sup>8)</sup> MLB4/MLC4/MLB6

上表给出了主要尺寸 (单位: mm)  
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[www.abb.com/motors&generators](http://www.abb.com/motors&generators) 或联系 ABB。

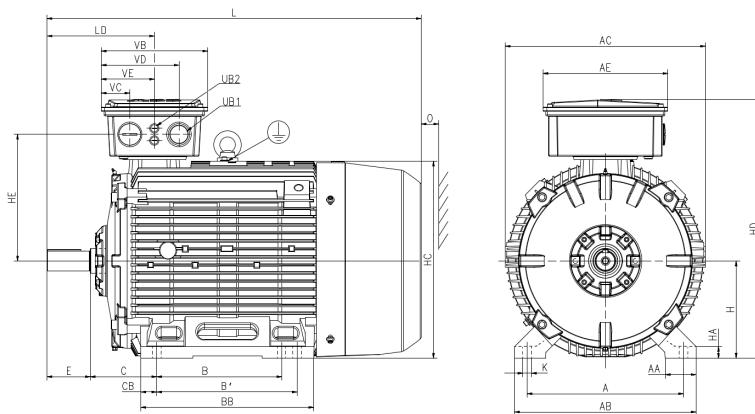
Above table gives the main dimensions in mm.  
For detailed drawings please see our web-pages  
[www.abb.com/motors&generators](http://www.abb.com/motors&generators) or contact ABB.

# 外形图及外形尺寸 Dimension drawings

机座号 280-355  
Frame size 280-355

底脚安装型电机 IM1001, B3

Foot-mounted motor IM1001, B3



电机尺寸 Motor size	极数 Poles	A	AA	AB	AC	AE	B	B'	BB	C	CB	D-tol.	DB	E	EG	F(h9)	G	
IE4 M2QA	280SM <sup>5)</sup> 2P	457	75	530	590	348	368	419	485	190	38	65-m6	M20	140	42	18	58	
	280SM <sup>5)</sup> 2P	457	75	530	590	348	368	419	596	190	47	65-m6	M20	140	42	18	58	
	280SM <sup>5)</sup> 4-6P	457	75	530	590	348	368	419	485	190	38	75-m6	M20	140	42	20	67.5	
	280SM <sup>6)</sup> 4-6P	457	75	530	590	348	368	419	596	190	47	75-m6	M20	140	42	20	67.5	
	315SM	2P	508	100	590	650	406	406	457	562	216	52	65-m6	M20	140	42	18	58
	315SM	4-6P	508	100	590	650	406	406	457	562	216	52	80-m6	M20	170	42	22	71
	315ML	2P	508	100	590	650	406	457	508	664	216	52	65-m6	M20	140	42	18	58
	315ML <sup>7)</sup>	4-6P	508	100	590	650	406	457	508	664	216	52	90-m6	M24	170	50	25	81
	315ML <sup>8)</sup> 4-6P	508	100	590	660	406	457	508	831	216	59	90-m6	M24	170	50	25	81	
	355SM	2P	610	120	700	744	466	500	560	698	254	72	70-m6	M20	140	42	20	62.5
	355SM	4-6P	610	120	700	744	466	500	560	698	254	72	100-m6	M24	210	50	28	90
	355ML	2P	610	120	700	754	466	560	630	782	254	79.5	70-m6	M20	140	42	20	62.5
	355ML	4-6P	610	120	700	754	466	560	630	782	254	79.5	100-m6	M24	210	50	28	90

电机尺寸 Motor size	极数 Poles	GA	H	HA	HC	HD	HE	K	L	LD	O	UB1	UB2	VB	VC	VD	VE	
IE4 M2QA	280SM <sup>5)</sup> 2P	69	280	30	580	747	354	24	1052	342	100	M63x1.5	M20x1.5	286	81	205	143	
	280SM <sup>5)</sup> 2P	69	280	30	580	747	354	24	1182	342	100	M63x1.5	M20x1.5	286	81	205	143	
	280SM <sup>5)</sup> 4-6P	79.5	280	30	580	747	354	24	1052	342	100	M63x1.5	M20x1.5	286	81	205	143	
	280SM <sup>6)</sup> 4-6P	79.5	280	30	580	747	354	24	1182	342	100	M63x1.5	M20x1.5	286	81	205	143	
	315SM	2P	69	315	38	637	837	409	28	1216	348	115	M63x1.5	M20x1.5	346	93	253	173
	315SM	4-6P	85	315	38	637	837	409	28	1246	378	115	M63x1.5	M20x1.5	346	93	253	173
	315ML	2P	69	315	38	637	837	409	28	1327	348	115	M63x1.5	M20x1.5	346	93	253	173
	315ML <sup>7)</sup> 4-6P	95	315	38	637	837	409	28	1357	378	115	M63x1.5	M20x1.5	346	93	253	173	
	315ML <sup>8)</sup> 4-6P	95	315	38	637	837	409	28	1518	378	115	M63x1.5	M20x1.5	346	93	253	173	
	355SM	2P	74.5	355	41	725	935	462	35	1399	399	130	M75x1.5	M20x1.5	356	98	258	178
	355SM	4-6P	106	355	41	725	935	462	35	1469	469	130	M75x1.5	M20x1.5	356	98	258	178
	355ML	2P	74.5	355	41	725	935	462	35	1514	399	130	M75x1.5	M20x1.5	356	98	258	178
	355ML	4-6P	106	355	41	725	935	462	35	1584	469	130	M75x1.5	M20x1.5	356	98	258	178

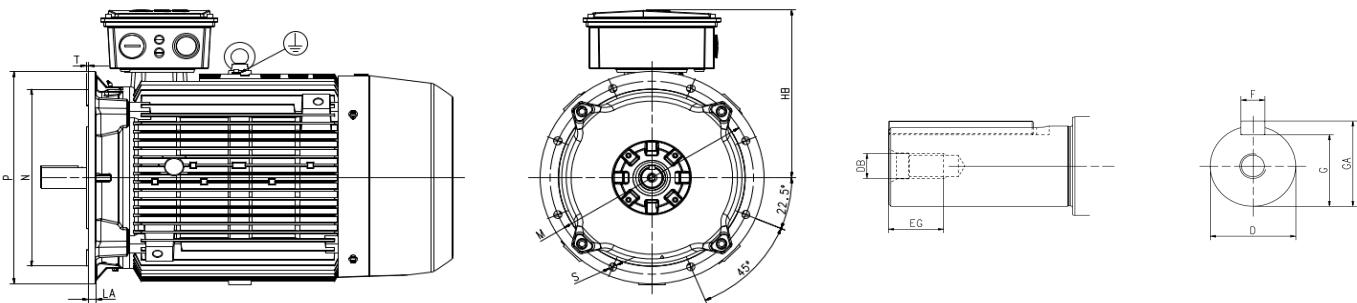
公差 Tolerance	IE5 M2QA 附注 Footnotes	IE4 M2QA 附注 Footnotes
A, B ±0.8	<sup>1)</sup> MLA6	<sup>5)</sup> SMA2/SMA6
H +0, -1	<sup>2)</sup> MLB6	<sup>6)</sup> SMB2/SMA4/SMB4/SMB6
C ±0.8	<sup>3)</sup> MLA4	<sup>7)</sup> MLA4/MLA6
	<sup>4)</sup> MLB4/MLC4/MLD4/MLC6	<sup>8)</sup> MLB4/MLC4/MLB6

上表给出了主要尺寸 (单位: mm)  
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Above table gives the main dimensions in mm.  
For detailed drawings please see our web-pages  
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# 外形图及外形尺寸 Dimension drawings

机座号 280-355  
Frame size 280-355

凸缘安装型电机 IM3001, B5  
Flange-mounted motor IM3001, B5



电机尺寸 Motor size	极数 Poles	HB	LA	M	N	P	S	T
IE5/IE4 M2QA	280	2-6P	467	22	500	450-h6	550	18.5
	315	2-6P	522	22	600	550-h6	660	24
	355	2-6P	580	22	740	680-h6	800	24

公差 Tolerance	
A, B	±0.8
H	+0, -1
C	±0.8

附注 Footnotes	
1)	SMA2/SMA6
2)	SMB2/SMA4/SMB4/SMB6
3)	MLA4/MLA6
4)	MLB4/MLC4/MLB6

上表给出了主要尺寸 (单位: mm)  
如需图纸详情, 请访问我们的网页  
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Above table gives the main dimensions in mm.  
For detailed drawings please see our web-pages  
[www.abb.com/motors&generators](http://www.abb.com/motors&generators) or contact ABB.

# 变量代码

## Variant codes

变量代码 Variant code		M2QA												
		71	80	90	100	112	132	160	180	200	225	250	280	315
<b>管理</b> <b>Administration</b>														
530	正常质保期延长 2 年 Two-year extension on standard warranty	●	●	●	●	●	●	●	●	●	●	●	●	●
531	海运包装 Sea freight packing	●	●	●	●	●	●	●	●	●	●	●	●	●
533	木制海运包装 Wooden sea freight packing	●	●	●	●	●	●	●	●	●	●	●	●	●
683	ABB Smart Sensor 支架 Prepared for ABB Ability Smart Sensor	-	-	-	-	-	-	●	●	●	●	●	●	●
684	预装 ABB Smart Sensor 硬件 (不含许可码) ABB Ability Smart sensor mounted	-	-	-	-	-	-	●	●	●	●	●	●	●
865	延长一年质保 One-year extension on standard warranty	●	●	●	●	●	●	●	●	●	●	●	●	●
100	特殊设计长交期需求 Special design according to quotation (production orders).	●	●	●	●	●	●	●	●	●	●	●	●	●
<b>平衡</b> <b>Balancing</b>														
417	B 级振动 (IEC60034-14) Vibration acc. to Grade B (IEC 60034-14).	●	●	●	●	●	●	●	●	●	●	●	●	●
423	无键平衡 Balanced without key.	●	●	●	●	●	●	●	●	●	●	●	●	●
424	全键平衡 Full-key balancing	●	●	●	●	●	●	●	●	●	●	●	●	●
<b>轴承与润滑</b> <b>Bearings and Lubrication</b>														
036	轴承运输锁 Transport lock for bearings.	-	-	-	-	-	●	●	●	●	●	●	●	●
037	D 端圆柱滚子轴承 Roller bearing at D-end.	-	-	-	-	-	●	●	●	●	●	●	●	●
039	耐低温油脂 Cold-resistant grease	●	●	●	●	●	●	●	●	●	●	●	●	●
040	耐高温油脂 Heat-resistant grease	●	●	●	●	●	●	●	●	●	●	●	●	●
041	通过注油嘴对轴承加油 Bearings regreasable via grease nipples.	-	●	●	●	●	●	●	●	●	●	○	○	○
043	SPM 振动测量接头 SPM compatible nipples for vibration measurement	●	●	●	●	●	●	●	●	●	●	●	●	●
058	D 端角接触球轴承 , 轴向力远离轴承 Angular contact bearing at D-end, shaft force away from bearing.	-	-	-	-	-	●	●	●	●	●	●	●	●
059	N 端角接触球轴承 , 轴向力指向轴承 Angular contact bearing at N-end, shaft force towards bearing.	-	-	-	-	-	●	●	●	●	●	●	●	●
060	D 端角接触球轴承 , 轴向力指向轴承 Angular contact bearing at D-end, shaft force towards bearing.	-	-	-	-	-	●	●	●	●	●	●	●	●
061	N 端角接触球轴承 , 轴向力远离轴承 Angular contact bearing at N-end, shaft force away from bearing.	-	-	-	-	-	●	●	●	●	●	●	●	●
107	轴承 Pt100(2 线 ) Pt100 2-wire in bearings.	-	●	●	●	●	●	●	●	●	●	●	●	●
130	轴承安装 Pt100(3 线 ) Pt100 3-wire in bearings.	-	●	●	●	●	●	●	●	●	●	●	●	●
188	D 端 63 系列轴承 63-series bearing in D-end	-	●	●	●	●	●	○	○	○	○	○	○	○
372	骨架油封主唇口 (有弹簧端) 朝里 (弹簧不可见) Radial seal main lip (spring end) facing in (spring not visible)	●	●	●	●	●	●	●	●	●	●	●	●	●
379	SKF 轴承 SKF bearings	●	●	●	●	●	●	●	●	●	●	●	●	●
798	不锈钢注油嘴 Stainless steel grease nipples	-	●	●	●	●	●	●	●	●	●	●	●	●
866	不锈钢注油嘴 PT1/4" Stainless steel grease nipples, PT1/4"	-	●	●	●	●	●	●	●	●	●	●	●	●

○ 标配 | ● 可选 | - 不适用

○ = Included as standard | ● = Available as option | - = Not applicable

# 变量代码

## Variant codes

		M2QA													
		71	80	90	100	112	132	160	180	200	225	250	280	315	355
<b>变量代码</b> <b>Variant code</b>															
<b>制动器</b> <b>Brakes</b>															
348	安装指定制动机 ,3 类价格 Special brake mounted, price category 3	●	●	●	●	●	●	●	●	●	-	-	-	-	
357	安装指定制动机 ,1 类价格 Special brake mounted, price category 1	●	●	●	●	●	●	●	●	●	●	●	-	-	
358	安装指定制动机 ,2 类价格 Special brake mounted, price category 2	-	-	-	-	●	●	●	●	●	●	●	●	-	
999C005	AW 系列制动器微动开关 AW Series brake Micro Switch	-	-	-	●	●	●	●	●	●	-	-	-	-	
999C009	PRECIMA 制动器微动开关 Precima brake Micro Switch	●	●	●	●	●	●	●	●	●	-	-	-	-	
999C010	PRECIMA 制动器加热带 Precima brake heating element	●	●	●	●	●	●	●	●	●	-	-	-	-	
999C012	AM 系列制动器微动开关 AM Series brake Micro Switch	-	-	-	-	●	●	●	●	●	-	-	-	-	
999C013	AM 系列制动器加热带 AM Series brake heating element	-	-	-	-	●	●	●	●	●	-	-	-	-	
999C018	制动器内走线 cable from inside the motor	-	●	●	●	●	●	●	●	●	-	-	-	-	
999C019	制动器非标电压 Non standard brake voltage	●	●	●	●	●	●	●	●	●	-	-	-	-	
999C020	制动器非标扭矩 Non standard brake Torque	●	●	●	●	●	●	●	●	●	-	-	-	-	
999C021	调整制动手柄方向 Change the direction of brake handle	●	●	●	●	●	●	●	●	●	-	-	-	-	
999C024	制动器力矩可调型 The brake torque is adjustable	●	●	●	●	●	●	●	●	●	-	-	-	-	
<b>部门标准设计</b> <b>Branch standard designs</b>															
079	转子鼠笼采用硅铝合金, 标明转矩 Silumin-alloy rotor cage.	●	●	●	●	●	●	●	●	●	-	-	-	-	
142	“ 马尼拉 ” 绕组接线 Manilla connection.	●	●	●	●	●	●	●	●	●	●	●	●	●	
178	不锈钢 / 耐酸螺栓 Stainless steel / acid proof bolts.	●	●	●	●	●	●	●	●	●	●	●	●	●	
209	非标电压或频率 ( 特殊绕组 ) Non-standard voltage or frequency, (special winding).	●	●	●	●	●	●	●	●	●	●	●	●	●	
396	用于环温 -20 °C~40 °C 的电机 , 有加热带 ( 必须添加代码 450/451 ) Motor designed for minimum ambient temperature -20 °C to -40 °C, with space heaters (code 450/451 must be added)	●	●	●	●	●	●	●	●	●	●	●	●	●	
419	纺织风罩 , 不带网孔 Textile industry design.	●	●	●	●	●	●	-	-	-	-	-	-	-	
425	防腐蚀定子和转子 Corrosion protected stator and rotor core.	●	●	●	●	●	●	●	●	●	●	●	●	●	
584	加强型铸件 , 牌号升一档 Cast iron material with increased tensile strength	●	●	●	●	●	●	●	●	●	●	●	●	●	
872	ADB210.1 ( C5 油漆表面处理 ) Design for port applications	●	●	●	●	●	●	●	●	●	●	●	●	●	
<b>冷却系统</b> <b>Cooling system</b>															
068	轻合金金属风扇 Light alloy metal fan	●	●	●	●	●	●	●	●	●	●	●	●	●	
075	冷却方式 IC418( 无叶无罩 ) Cooling method IC418 (without fan).	●	●	●	●	●	●	●	●	●	●	●	●	●	
183	独立电机冷却 ( 轴流风扇 ,N 端 ) Separate motor cooling (fan axial, N-end).	●	●	●	●	●	●	●	●	●	●	●	●	●	
<b>尺寸图纸</b> <b>Documentation</b>															
141	配二维主要尺寸图 Binding 2D main dimension drawing.	●	●	●	●	●	●	●	●	●	●	●	●	●	

○ 标配 | ● 可选 | - 不适用

○ = Included as standard | ● = Available as option | - = Not applicable

# 变量代码

## Variant codes

		M2QA	71	80	90	100	112	132	160	180	200	225	250	280	315	355
<b>变量代码</b> <b>Variant code</b>																
<b>排水孔</b> <b>Drain holes</b>																
065	塞紧现有排水孔 Plugged existing drain holes.		○	○	○	○	○	○	●	●	●	●	●	●	●	●
<b>危险环境</b> <b>Hazardous Environments</b>																
839	Ex tb IIIC T130°C Db, IP6X (导电粉尘) Ex tb IIIC T130°C Db, IP6X (conductive dust)		-	●	●	●	●	●	●	●	●	●	●	●	●	●
<b>加热元件</b> <b>Heating elements</b>																
450	加热带 ,100-120V Heating element, 100-120 V		●	●	●	●	●	●	●	●	●	●	●	●	●	●
451	加热带 ,200-240V Heating element, 200 - 240 V		●	●	●	●	●	●	●	●	●	●	●	●	●	●
<b>绝缘系统</b> <b>Insulation system</b>																
014	H 级绝缘绕组 Winding insulation class H.		●	●	●	●	●	●	●	●	●	●	●	●	●	●
405	用于变频电源的特殊绕组绝缘 Special winding insulation for frequency converter supply.		●	●	●	●	●	●	●	●	●	●	●	●	●	●
<b>安装方式</b> <b>Mounting arrangements</b>																
008	IM 2101 底脚 / 法兰安装 , IEC 法兰 , 由 IM 1001 派生 (B3 派生出 B34) IM 2101 foot/flange mounted, IEC flange, from IM 1001 (B34 from B3).		●	●	●	●	●	●	-	-	-	-	-	-	-	-
009	IM 2001 底脚 / 法兰安装 , IEC 法兰 , 由 IM 1001 派生 (B3 派生出 B35) IM 2001 foot/flange mounted, IEC flange, from IM 1001 (B35 from B3).		●	●	●	●	●	●	●	●	●	●	●	●	●	●
047	IM 3601 法兰安装 , IEC 法兰 , 由 IM 3001 派生 (B5 派生出 B14) IM 3601 flange mounted, IEC flange, from IM 3001 (B14 from B5).		●	●	●	●	●	●	-	-	-	-	-	-	-	-
066	非标安装方式 (请指定 IM xxxx) (除 B3(1001),B5(3001),B14 (3601), IM B35 (2001) & IM B34 (2101) 外的其它安装型式须在定单中注明) Modified for specified mounting position differing from IM B3 (1001), IM B5 (3001), B14 (3601), IM B35 (2001), IM B34 (2101)		●	●	●	●	●	●	●	●	●	●	●	●	●	●
320	IM2001 底脚 / 缺边法兰安装 , 由IM1001 派生 (B3 派生出 B35) IM2001 foot/flat bottom flange mounted, from IM1001 (B35 flat bottom flange from B3)		●	●	●	●	●	●	●	-	-	-	-	-	-	-
622	铸铁轴承内盖 (低窜动) Inner bearing cover of cast iron		●	●	●	●	●	●	●	●	●	●	●	○	○	○
623	大法兰 (C***) Big flange (China)		●	●	●	●	●	-	-	-	-	-	-	-	-	-
<b>涂装</b> <b>Painting</b>																
114	特殊油漆颜色 , 标准等级 Special paint color, standard grade		●	●	●	●	●	●	●	●	●	●	●	●	●	●
115	喷漆系统 C4, 中等耐久度 Painting system C4,durability Medium		●	●	●	●	●	●	●	●	●	●	●	●	●	●
168	仅涂底漆 Primer paint only.		●	●	●	●	●	●	●	●	●	●	●	●	●	●
179	特殊油漆要求 (VC114 以外的颜色 ) Special paint specification.		●	●	●	●	-	-	-	-	-	-	-	-	-	-
383	WF1 户外防中等腐蚀 Outdoor medium anti-corrosion WF1		●	●	●	●	●	●	●	●	●	●	●	●	●	●
646	除 VC114 外的特殊油漆颜色 Special paint colour (China)		●	●	●	●	●	●	●	●	●	●	●	●	●	●
754	喷漆系统 C5, 中等耐久度 Painting system C5, durability Medium		●	●	●	●	●	●	●	●	●	●	●	●	●	●
999F020	WF2 户外防强腐蚀 Outdoor high anti-corrosion WF2		●	●	●	●	●	●	●	●	●	●	●	●	●	●
<b>防护</b> <b>Protection</b>																
005	防护罩 , 立式电机 , 轴伸向下 Protective roof		●	●	●	●	●	●	●	●	●	●	●	●	●	●
072	驱动端径向密封 , 不适用于机座号 280、315 的 2 极电机 Radial seal at D-end. Not possible for 2-pole , 280 and 315 frames		●	●	●	●	●	●	●	●	●	●	●	●	●	●

○ 标配 | ● 可选 | - 不适用

○ = Included as standard | ● = Available as option | - = Not applicable

# 变量代码

## Variant codes

变量代码 Variant code		M2QA													
		71	80	90	100	112	132	160	180	200	225	250	280	315	355
158	防护等级 IP65 Degree of protection IP65.	●	●	●	●	●	●	●	●	●	●	●	●	●	●
250	防护等级 IP66 Degree of protection IP66	●	●	●	●	●	●	●	●	●	●	●	●	●	●
403	防护等级 IP56 Degree of protection IP56.	●	●	●	●	●	●	●	●	●	●	●	●	●	●
647	3/4 保护帽 3/4 Protective roof	●	●	●	●	●	●	●	●	●	●	-	-	-	-
784	D 端伽马密封 Gamma-seal at D-end.	●	●	●	●	●	●	●	●	●	●	●	●	●	●
999F002	三防电机 (TH) Three-proof motor (TH)	●	●	●	●	●	●	●	●	●	●	●	●	●	●
999F006	户外电机 Outdoor design	●	●	●	●	●	●	●	●	●	●	●	●	●	●
999F010	ADB150B 铭牌敲 IP55 ADB150B, IP55	●	●	●	●	●	●	●	●	●	●	●	●	●	●
999F011	ADB150B 铭牌敲 IP56 ADB150B, IP56	●	●	●	●	●	●	●	●	●	●	●	●	●	●
<b>铭牌和指示牌</b> <b>Rating &amp; instruction plates</b>															
002	重敲铭牌电压、频率、输出、连续工作制 Restamping voltage, frequency and output, continuous duty.	●	●	●	●	●	●	●	●	●	●	●	●	●	●
095	重敲输出 (持续电压、频率)、间歇工作制 Restamping output (maintained voltage, frequency), intermittent duty.	●	●	●	●	●	●	●	●	●	●	●	●	●	●
135	安装额外不锈钢指示牌 Bearing and lubrication	●	●	●	●	●	●	●	●	●	●	●	●	●	●
163	变频铭牌 . 铭牌数据根据报价单 Frequency converter rating plate. Rating data according to quotation.	●	●	●	●	●	●	●	●	●	●	●	●	●	●
181	ABB 标准负载参数 ,VSD 驱动铭牌。配变速驱动用附件 Rating plate with ABB standard loadability values for VSD operation. Other auxiliaries for VSD operation to be selected as necessary.	●	●	●	●	●	●	●	●	●	●	●	●	●	●
<b>轴和转子</b> <b>Shaft &amp; rotor</b>															
069	根据基本目录的双伸轴 Two shaft extensions according to catalog drawings.	●	●	●	●	●	●	●	●	●	●	●	●	●	●
070	D 端特殊轴伸 , 标准材料 Special shaft extension at D-End, standard shaft material	●	●	●	●	●	●	●	●	●	●	●	●	●	●
164	闭口键槽轴伸 Shaft extension with closed keyway	●	●	●	●	●	●	●	●	●	●	●	●	●	●
410	不锈钢轴 (仅限 SUS304、SUS316 ) Shaft material stainless steel	●	●	●	●	●	●	●	●	●	●	●	●	●	●
600	N 端特殊轴伸 , 标准材料 Special shaft extension at N-end, standard shaft material.	●	●	●	●	●	●	●	●	●	●	●	●	●	●
631	调质轴 Quenched and tempered shaft material	●	●	●	●	●	●	●	●	●	●	●	●	●	●
<b>定子绕组温度传感器</b> <b>Stator winding temperature sensors</b>															
120	定子绕组安装 KTY 84-130 (每相 1 个) KTY 84-130 (1 per phase) in stator winding.	-	-	-	-	-	-	●	●	●	●	●	●	●	●
121	定子绕组安装双金属温度开关 (NCC,3 个串联 ,130 °C) Bimetal detectors, break type (NCC), (3 in series), 130 °C, in stator winding	●	●	●	●	●	●	●	●	●	●	●	●	●	●
122	定子绕组安装双金属温度开关 (NCC,3 个串联 ,150 °C) Bimetal detectors, break type (NCC), (3 in series), 150 °C, in stator winding	●	●	●	●	●	●	●	●	●	●	●	●	●	●
123	定子绕组安装双金属温度开关 (NCC,3 个串联 ,170 °C) Bimetal detectors, break type (NCC), (3 in series), 170 °C, in stator winding	●	●	●	●	●	●	●	●	●	●	●	●	●	●
125	定子绕组安装双金属温度开关 (NCC,2x3 个串联 ,150 °C) Bimetal detectors, break type (NCC), (2x3 in series), 150 °C, in stator winding	-	●	●	●	●	●	●	●	●	●	●	●	●	●

○ 标配 | ● 可选 | - 不适用

○ = Included as standard | ● = Available as option | - = Not applicable

# 变量代码

## Variant codes

变量代码 Variant code		M2QA												
		71	80	90	100	112	132	160	180	200	225	250	280	315
127	定子绕组安装双金属温度开关 (NCC,3 个串联 ,130 °C 以及 3 个串联 ,150 °C) Bimetal detectors, break type (NCC), (3 in series, 130 °C & 3 in series, 150 °C), in stator winding	-	●	●	●	●	●	●	●	●	●	●	●	●
435	定子绕组安装 PTC- 热敏电阻 (3 个串联 ),130 °C PTC - thermistors (3 in series), 130 °C, in stator winding	●	●	●	●	●	●	●	●	●	●	●	●	●
436	定子绕组安装 PTC- 热敏电阻 (3 个串联 ),150 °C PTC - thermistors (3 in series), 150 °C, in stator winding	●	●	●	●	●	●	●	●	●	●	○	○	○
437	定子绕组安装 PTC- 热敏电阻 (3 个串联 ),170 °C PTC - thermistors (3 in series), 170 °C, in stator winding	●	●	●	●	●	●	●	●	●	●	●	●	●
439	定子绕组安装 PTC- 热敏电阻 (2×3 个串联 ),150 °C PTC - thermistors (2x3 in series), 150 °C, in stator winding	-	●	●	●	●	●	●	●	●	●	●	●	●
441	定子绕组安装 PTC- 热敏电阻 (3 个串联 ,130 °C 以及 3 个串联 ,150 °C) PTC - thermistors (3 in series, 130 °C & 3 in series, 150 °C), in stator winding	-	●	●	●	●	●	●	●	●	●	●	●	●
442	定子绕组安装 PTC- 热敏电阻 (3 个串联 ,150 °C 以及 3 个串联 ,170 °C) PTC - thermistors (3 in series, 150 °C & 3 in series, 170 °C), in stator winding	-	●	●	●	●	●	●	●	●	●	●	●	●
445	定子绕组安装 Pt100(2 线 ), 每相 1 个 Pt100 2-wire in stator winding, 1 per phase	-	-	-	-	-	-	●	●	●	●	●	●	●
446	定子绕组安装 Pt100(2 线 ), 每相 2 个 Pt100 2-wire in stator winding, 2 per phase	-	-	-	-	-	-	●	●	●	●	●	●	●
502	定子绕组安装 Pt100(3 线 ), 每相 1 个 Pt100 3-wire in stator winding, 1 per phase	-	-	-	-	-	-	●	●	●	●	●	●	●
503	定子绕组安装 Pt100(3 线 ), 每相 2 个 Pt100 3-wire in stator winding, 2 per phase	-	-	-	-	-	-	●	●	●	●	●	●	●
接线盒 Terminal box														
020	分离式接线盒 Detached terminal box.	●	●	●	●	●	●	●	●	●	●	●	●	●
021	左侧接线盒 ( 从 D 端看 ) Terminal box LHS (seen from D-end).	-	●	●	●	●	●	●	●	●	●	●	●	●
022	电缆进线孔在左侧 ( 从 D 端看 ) Cable entry LHS (seen from D-end).	●	●	●	●	●	●	●	●	●	●	●	●	●
180	右侧接线盒 ( 从 D 端看 ) Terminal box RHS (seen from D-end).	-	●	●	●	●	●	●	●	●	●	●	●	●
230	标准金属电缆密封管 Standard metal cable gland.	●	●	●	●	●	●	●	●	●	●	●	●	●
373	接线盒防护等级 IP56 Terminal box degree of protection IP56	●	●	●	●	●	●	●	●	●	●	●	●	●
375	标准塑料葛兰 Standard plastic cable gland	●	●	●	●	●	●	●	●	●	●	●	●	●
376	2 个标准塑料葛兰 Two standard plastic cable glands	●	●	●	●	●	●	●	●	●	●	●	●	●
378	不锈钢葛兰 Stainless steel gland	●	●	●	●	●	●	●	●	●	●	●	●	●
400	4 × 90 度可转动的接线盒 4 x 90 degr turnable terminal box.	●	●	●	●	●	●	○	○	○	○	○	-	-
413	延长电缆连接 , 无接线盒 Extended cable connection, no terminal box.	●	●	●	●	●	●	●	●	●	●	●	●	●
418	独立的辅助接线盒 , 标准材料 Separate terminal box for auxiliaries, standard material.	●	●	●	●	●	●	●	●	●	●	●	●	●
468	电缆进口从 D 端 Cable entry from D-end.	●	●	●	●	●	●	●	●	●	●	●	●	●
469	电缆进口从 N 端 Cable entry from N-end.	●	●	●	●	●	●	●	●	●	●	●	●	●
624	为英制葛兰预留 Prepared for inch cable glands according to BSPP standard.	●	●	●	●	●	●	●	●	●	●	●	●	●
730	为 NPT 葛兰预留 Prepared for NPT cable glands.	●	●	●	●	●	●	●	●	●	●	●	●	●
731	2 个标准金属电缆密封管 Two standard metal cable glands.	●	●	●	●	●	●	●	●	●	●	●	●	●

○ 标配 | ● 可选 | - 不适用

○ = Included as standard | ● = Available as option | - = Not applicable

# 变量代码

## Variant codes

变量代码 Variant code		M2QA												
		71	80	90	100	112	132	160	180	200	225	250	280	315
738	为米制葛兰预留 Prepared for metric cable glands.	●	●	●	●	●	●	●	●	●	●	●	●	●
740	为 PG 葛兰预留 Prepared for PG cable glands.	●	●	●	●	●	●	●	●	●	●	●	●	●
999K009	预留非标出线孔 Outdoor high anti-corrosion WF2	●	●	●	●	●	●	●	●	●	●	●	●	●
999K016	金属电缆密封管, 定制规格数量 (注明规格与数量) Metal cable glands, custom specification quantity (specify specification and quantity)	●	●	●	●	●	●	●	●	●	●	●	●	●
999K017	塑料葛兰, 定制规格数量 (注明规格与数量) Plastic cable glands, custom specification quantity (specify specification and quantity)	●	●	●	●	●	●	●	●	●	●	●	●	●
999K018	EMC 电缆密封管, 定制规格数量 (注明规格与数量) EMC cable gland,custom specification quantity (specify specification and quantity)	●	●	●	●	●	●	●	●	●	●	●	●	●
<b>试验 Testing</b>														
145	目录电机的型式试验报告 ,400V 50Hz Type test report from a catalogue motor, 400V 50Hz.	●	●	●	●	●	●	●	●	●	●	●	●	●
146	指定交货批次内的某一电机的型式试验报告 Type test with report for one motor from specific delivery batch.	●	●	●	●	●	●	●	●	●	●	●	●	●
148	出厂试验报告 Routine test report.	●	●	●	●	●	●	●	●	●	●	●	●	●
221	指定交货批次的电机型式试验和多点负载测试 , 并提交报告 Type test and multi-point load test with report for one motor from specific delivery batch.	●	●	●	●	●	●	●	●	●	●	●	●	●
222	指定交货批次的一台电机转矩转速曲线、型式试验 和多点负载测试 , 并提交报告 Torque/speed test, type test and multi-point load test with report for one motor from specific delivery batch.	●	●	●	●	●	●	●	●	●	●	●	●	●
760	振动等级测试 Vibration level test	●	●	●	●	●	●	●	●	●	●	●	●	●
762	对指定交货批次内的一台电机进行噪声等级测试 Noise level test for one motor from specific delivery batch.	●	●	●	●	●	●	●	●	●	●	●	●	●
<b>变速驱动 Variable speed drives</b>														
479	安装其它型号的带过渡轴伸脉冲编码器, 不含编码器 Mounting of other type of pulse tacho with shaft extension, tacho not included.	●	●	●	●	●	●	●	●	●	●	●	●	●
627	独立风机非标电压 Non-standard voltage for the separate cooling motor	●	●	●	●	●	●	●	●	●	●	●	●	●
628	安装指定编码器 ,4 类价格 Special tacho mounted, price category 4	●	●	●	●	●	●	●	●	●	●	●	●	●
658	安装指定编码器 ,1 类价格 Special tacho mounted, price category 1	●	●	●	●	●	●	●	●	●	●	●	●	●
659	安装指定编码器 ,2 类价格 Special tacho mounted, price category 2	-	-	-	-	●	●	●	●	●	●	●	●	●
660	安装指定编码器 ,3 类价格 Special tacho mounted, price category 3	-	-	-	-	-	●	●	●	●	●	●	●	●
692	镀陶轴 Ceramic coated shaft	-	-	-	-	-	-	-	-	-	●	●	●	●
701	N 端绝缘轴承 Insulated bearing at N-end.	-	-	-	-	-	-	-	-	-	●	●	●	●
704	EMC 电缆密封管 EMC cable entry.	●	●	●	●	●	●	●	●	●	●	●	●	●
999M001	大连精益超速开关 LY101-XG Dalian Jingyi overspeed switch,LY101-XG	-	-	-	-	-	●	●	●	●	●	●	●	●
999M006	大连精益超速开关 LY101-A Dalian Jingyi overspeed switch,LY101-A	-	-	-	-	-	-	●	●	●	●	●	●	●
999M007	大连精益超速开关 LY101-B Dalian Jingyi overspeed switch,LY101-B	-	-	-	-	-	-	●	●	●	●	●	●	●
999M306	P+F 编码器 ENI90PL-H P+F encoder, ENI90PL-H	-	-	-	-	-	-	●	●	●	●	●	●	●

○ 标配 | ● 可选 | - 不适用

○ = Included as standard | ● = Available as option | - = Not applicable

# 通用型电机简介

## General purpose motors in brief

**机座号 71-132**  
**Frame size 71-132**

电机尺寸 Motor size	71	80	90	100	112	132
机座与端盖 Stator and end shields	材料 Material	铸铁 Cast iron				
	油漆颜色 Paint color shade	Munsell 蓝 8B 4.5/3.25 Munsell blue 8B 4.5/3.25				
	防腐蚀等级 Corrosion class	C3 ( 中等 ) C3 (medium)				
底脚 Feet		一体式铸铁底脚 Integrated cast iron feet				
轴承 Bearings	D 端 D-end	6203-2Z/C3	6204-2Z/C3	6205-2Z/C3	6206-2Z/C3	6207-2Z/C3
	N 端 N-end	6202-2Z/C3	6204-2Z/C3	6205-2Z/C3	6206-2Z/C3	6208-2Z/C3
轴向锁定轴承 Axially locked bearings		D 端锁定 Locked at D-end				
轴承密封 Bearing seals	D 端 , N 端 D-end, N-end	V 形圈 V-ring				
润滑 Lubrication		封闭式轴承 Bearings greased for life				
铭牌 Rating plate	材料 Material	不锈钢 Stainless steel				
接线盒 Terminal box	接线盒材料 Frame material	铸铁 Cast iron				
	接线盒盖材料 Cover material	铸铁 Cast iron				
	防腐蚀等级 Corrosion class	C3 ( 中等 ) C3 (medium)				
	螺钉 Screws	电镀锌钢 Zinc-electroplated steel				
	螺纹孔 Threaded openings	2xM16	2xM25		2xM32	
连接件 Connections	最大铜线 (Cu) 截面积 (mm <sup>2</sup> ) Max Cu-area mm <sup>2</sup>	4	6		10	
	接线 Terminals	电缆接线头, 6 个端子 Cable lugs, 6 terminals				
风扇 Fan	材料 Material	玻璃纤维增强聚丙烯 Glass-fiber reinforced polypropylene				
风罩 Fan cover	材料 Material	钢板 Steel				
	油漆颜色 Paint color shade	Munsell 蓝 8B 4.5/3.25 Munsell blue 8B 4.5/3.25				
	防腐蚀等级 Corrosion class	C3 ( 中等 ) C3 (medium)				
定子绕组 Stator winding	材料 Material	铜 Copper				
	绝缘 Insulation	F 级绝缘, B 级温升, 除非另有规定 Insulation class F. Temperature rise class B unless otherwise stated				
	绕组保护 Winding protection	可选 As option				
转子绕组 Rotor winding	材料 Material	压铸铝 Pressure die-cast aluminum				
平衡方法 Balancing method		半键平衡 Half-key balancing as standard				
排水孔 Drain holes		排水孔具有可闭合塞, 交付时为打开状态 Drain holes with closable plastic plugs, open on delivery				
键槽 Keyway		开口槽 Open keyway				
防护等级 Enclosure		IP 55				
冷却方式 Cooling method		IC 411				
吊环 Lifting lug		一体式铸铁吊环 Integrated cast iron lifting lug				

# 通用型电机简介

## General purpose motors in brief

**机座号 160-250**  
**Frame size 160-250**

电机尺寸 Motor size		160	180	200	225	250
机座与端盖 Stator and end shields	材料 Material	铸铁 Cast iron				
	油漆颜色 Paint color shade	Munsell 蓝 8B 4.5/3.25 Munsell blue 8B 4.5/3.25				
	防腐蚀等级 Corrosion class	C3 ( 中等 ) C3 (medium)				
底脚 Feet		一体式铸铁底脚 Integrated cast iron feet				
轴承 Bearings	D 端 D-end	6309-2Z/C3	6310-2Z/C3	6312-2Z/C3	6313-2Z/C3	6315-2Z/C3
	N 端 N-end	6209-2Z/C3	6210-2Z/C3	6212-2Z/C3	6213-2Z/C3	6215-2Z/C3
轴向锁定轴承 Axially locked bearings		D 端锁定 Locked at D-end				
轴承密封 Bearing seals	D 端, N 端 D-end, N-end	V 形圈 V-ring				
润滑 Lubrication		封闭式轴承 Bearings greased for life				
铭牌 Rating plate	材料 Material	不锈钢 Stainless steel				
接线盒 Terminal box	接线盒材料 Frame material	铸铁 Cast iron				
	接线盒盖材料 Cover material	铸铁 Cast iron				
	防腐蚀等级 Corrosion class	C3 ( 中等 ) C3 (medium)				
	螺钉 Screws	电镀锌钢 Zinc-electroplated steel				
	螺纹孔 Threaded openings	2xM40+M16		2xM63+M16		
连接件 Connections	最大铜线 (Cu) 截面积 (mm <sup>2</sup> ) Max Cu-area mm <sup>2</sup>	35		70		
	接线 Terminals	电缆接线头, 6 个端子 Cable lugs, 6 terminals				
风扇 Fan	材料 Material	玻璃纤维增强聚丙烯 Glass-fiber reinforced polypropylene				
风罩 Fan cover	材料 Material	钢板 Steel				
	油漆颜色 Paint color shade	Munsell 蓝 8B 4.5/3.25 Munsell blue 8B 4.5/3.25				
	防腐蚀等级 Corrosion class	C3 ( 中等 ) C3 (medium)				
定子绕组 Stator winding	材料 Material	铜 Copper				
	绝缘 Insulation	F 级绝缘, B 级温升, 除非另有规定 Insulation class F. Temperature rise class B unless otherwise stated				
	绕组保护 Winding protection	可选 As option				
转子绕组 Rotor winding	材料 Material	压铸铝 Pressure die-cast aluminum				
平衡方法 Balancing method		半键平衡 Half-key balancing as standard				
排水孔 Drain holes		排水孔具有可闭合塞, 交付时为打开状态 Drain holes with closable plastic plugs, open on delivery				
键槽 Keyway		开口槽 Open keyway				
防护等级 Enclosure		IP 55				
冷却方式 Cooling method		IC 411				
吊环 Lifting lug		分体式钢制吊环, 通过吊环螺纹连接到机座 Separate steel lifting lug, bolted to the stator				

# 通用型电机简介

## General purpose motors in brief

**机座号 280-355**  
**Frame size 280-355**

电机尺寸 Motor size		280	315	355
机座与端盖 Stator and end shields	材料 Material	铸铁 Cast iron		
	油漆颜色 Paint color shade	Munsell 蓝 8B 4.5/3.25 Munsell blue 8B 4.5/3.25		
	防腐蚀等级 Corrosion class	C3 (中等) C3 (medium)		
底脚 Feet		一体式铸铁底脚 Integrated cast iron feet		
轴承 Bearings	D 端 D-end	6316/C3 6319/C3 (4-6P)	6316/C3 (2P) 6319/C3 (4-6P)	6319/C3 (2P) 6322/C3 (4-6P)
	N 端 N-end	6316/C3 6319/C3 (4-6P)	6316/C3 (2P) 6319/C3 (4-6P)	6319/C3
轴向锁定轴承 Axially locked bearings		D 端锁定 Locked at D-end		
轴承密封 Bearing seals	D 端, N 端 D-end, N-end	V 形圈 V-ring		
润滑 Lubrication		可润滑轴承 Regreasable bearings		
铭牌 Rating plate	材料 Material	不锈钢 Stainless steel		
接线盒 Terminal box	接线盒材料 Frame material	铸铁 Cast iron		
	接线盒盖材料 Cover material	铸铁 Cast iron		
	防腐蚀等级 Corrosion class	C3 (中等) C3 (medium)		
	螺钉 Screws	电镀锌钢 Zinc-electroplated steel		
	螺纹孔 Threaded openings	2xM63+2xM20 2xM63+2xM20	2xM63+2xM20 2xM63+2xM20	2xM75+2xM20 2xM75+2xM20
连接件 Connections	最大铜线 (Cu) 截面积 (mm <sup>2</sup> ) Max Cu-area mm <sup>2</sup>	2x150 2x240	2x240 4x240	
	接线 Terminals	电缆接线头, 6 个端子 Cable lugs, 6 terminals		
风扇 Fan	材料 Material	玻璃纤维增强聚丙烯或铝合金 Glass-fiber reinforced polypropylene or Aluminium		
风罩 Fan cover	材料 Material	钢板 Steel		
	油漆颜色 Paint color shade	Munsell 蓝 8B 4.5/3.25 Munsell blue 8B 4.5/3.25		
	防腐蚀等级 Corrosion class	C3 (中等) C3 (medium)		
定子绕组 Stator winding	材料 Material	铜 Copper		
	绝缘 Insulation	F 级绝缘, B 级温升, 除非另有规定 Insulation class F, Temperature rise class B unless otherwise stated		
	绕组保护 Winding protection	定子绕组安装 PTC 热敏电阻 (3 个串联), 150°C PTC - thermistors (3 in series), 150 °C, in stator winding.		
转子绕组 Rotor winding	材料 Material	压铸铝 Pressure die-cast aluminum		
平衡方法 Balancing method		半键平衡 Half-key balancing as standard		
排水孔 Drain holes		排水孔具有可闭合塞, 交付时为打开状态 Drain holes with closable plastic plugs, open on delivery		
键槽 Keyway		开口槽 Open keyway		
防护等级 Enclosure		IP 55		
冷却方式 Cooling method		IC 411		
吊环 Lifting lug		分体式钢制吊环, 通过吊环螺纹连接到机座 Separate steel lifting lug, bolted to the stator		





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